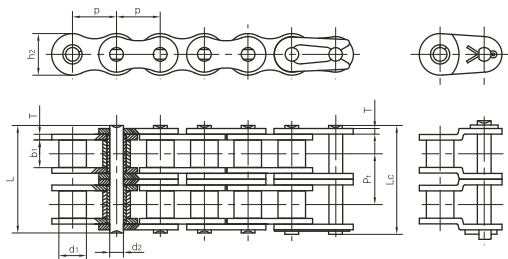




### Walking tractor chains



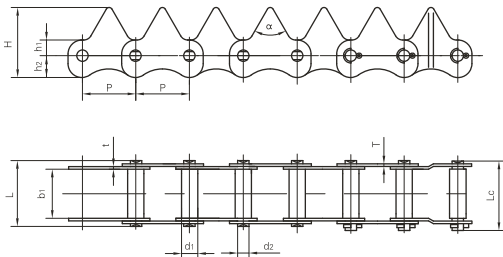
| DIN/ISO<br>链号           | Pitch | Roller<br>diameter | Width<br>between<br>inner plates | Pin<br>diameter | Pin<br>length |           | Inner<br>plate<br>depth | Plate<br>thick-<br>ness | Transversal<br>pitch | Ultimate<br>tensile<br>strength | Average<br>tensile<br>strength | Weight<br>per<br>meter |
|-------------------------|-------|--------------------|----------------------------------|-----------------|---------------|-----------|-------------------------|-------------------------|----------------------|---------------------------------|--------------------------------|------------------------|
| DIN/ISO<br>Chain<br>No. | P     | d1<br>max          | b1<br>min                        | d2<br>max       | L<br>max      | Lc<br>max | h2<br>max               | T<br>max                | Pt                   | Q<br>min                        | Q0                             | q                      |
|                         | mm    | mm                 | mm                               | mm              | mm            | mm        | mm                      | mm                      | mm                   | kN/LB                           | kN                             | kg/m                   |
| 08B-2                   | 12.70 | 8.51               | 7.75                             | 4.45            | 31.2          | 32.2      | 11.8                    | 1.60                    | 13.92                | 32.0/7273                       | 38.7                           | 1.34                   |
| 12A-2                   | 19.05 | 11.91              | 12.57                            | 5.94            | 48.8          | 50.5      | 18.0                    | 2.42                    | 22.78                | 63.6/14455                      | 82.1                           | 2.92                   |
| 12AH-2                  | 19.05 | 11.91              | 12.57                            | 5.94            | 55.3          | 57.1      | 18.0                    | 3.25                    | 26.11                | 63.6/14455                      | 84.5                           | 3.71                   |

Recommend 12AH-2 used for rotary tillage chain!

12AH-2 heavy duty chain suit for any solid soil!



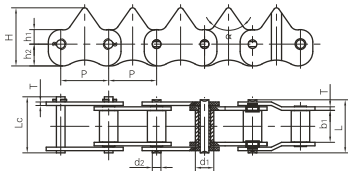
## Rice harvester chains



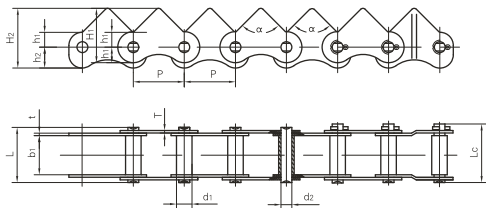
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates |        | Pin diameter |        | Pin length |          | tooth angle | Plate dimension |    |    | Plate thickness | Ultimate tensile strength | Average tensile strength |
|------------------|-------|-----------------|----------------------------|--------|--------------|--------|------------|----------|-------------|-----------------|----|----|-----------------|---------------------------|--------------------------|
|                  | P     | d1 max          | b1 min                     | d2 max | L max        | Lc max |            | $\alpha$ |             | h1              | h2 | H  | t/T max         | Q min                     | Q <sub>0</sub>           |
|                  | mm    | mm              | mm                         | mm     | mm           | mm     |            |          |             | mm              | mm | mm | mm              | kN/LB                     | kN                       |
| 3318.5-A0680106  | 33    | 10.1            | 18.5                       | 7.0    | 29.0         | 31.0   |            | 70°      |             | 10              | 13 | 38 | 1.60            | 19.60/4455                | 22.5                     |
| 3325-4LB1.35     | 33    | 10.1            | 25.0                       | 7.0    | 37.0         | 39.5   |            | 90°      |             | 10              | 13 | 38 | 2.03            | 19.60/4455                | 24.0                     |
| 3325-4LB1.45     | 33    | 10.1            | 25.0                       | 7.0    | 35.6         | 37.6   |            | 70°      |             | 10              | 13 | 38 | 1.70            | 19.60/4455                | 22.5                     |
| 3325-3572        | 33    | 10.1            | 25.0                       | 7.0    | 36.8         | 39.0   |            | 70°      |             | 10              | 13 | 38 | 2.0/1.6         | 19.60/4455                | 23.0                     |
| 3325-1E6410      | 33    | 10.1            | 25.0                       | 7.0    | 36.8         | 39.0   |            | 90°      |             | 10              | 13 | 38 | 2.0/1.6         | 19.60/4455                | 23.0                     |
| 3330-4LB1.45     | 33    | 10.1            | 30.0                       | 7.0    | 40.3         | 42.7   |            | 60°      |             | 10              | 13 | 43 | 1.70            | 19.60/4455                | 22.5                     |
| 3340-3572        | 33    | 10.1            | 40.0                       | 7.0    | 51.8         | 54.0   |            | 70°      |             | 10              | 13 | 38 | 2.0/1.6         | 19.60/4455                | 23.0                     |
| 3340-1E8570      | 33    | 10.1            | 40.0                       | 7.0    | 49.2         | 52.5   |            | 90°      |             | 18              | 10 | 38 | 1.6/1.2         | 19.60/4455                | 22.0                     |
| 3350-3555        | 33    | 10.1            | 50.0                       | 7.0    | 60.2         | 62.5   |            | 70°      |             | 18              | 10 | 43 | 1.60            | 19.60/4455                | 22.5                     |
| 3325-49200       | 33    | 12.8            | 25.0                       | 7.0    | 35.9         | 38.7   |            | 70°      |             | 10              | 13 | 38 | 1.60            | 21.60/4909                | 24.5                     |
| 3358-1E8350      | 33    | 10.1            | 58.0                       | 7.0    | 68.0         | 72.0   |            | 90°      |             | 18              | 10 | 38 | 1.60            | 19.60/4455                | 22.5                     |
| 3358-1E7070      | 33    | 10.1            | 58.0                       | 7.0    | 68.0         |        |            | 90°      |             | 18              | 10 | 38 | 1.60            | 19.60/4455                | 22.5                     |
| 3358-6365        | 33    | 10.1            | 58.0                       | 7.0    | 68.2         | 70.5   |            | 70°      |             | 18              | 10 | 43 | 1.60            | 19.60/4455                | 22.5                     |
| 3540-0875        | 35    | 10.1            | 40.0                       | 7.0    | 50.2         | 52.5   |            | 70°      |             | 18              | 10 | 43 | 1.60            | 19.60/4455                | 22.5                     |
| 3540-3572        | 35    | 10.1            | 40.0                       | 7.0    | 50.2         | 52.5   |            | 70°      |             | 10              | 10 | 35 | 1.60            | 19.60/4455                | 22.5                     |



# Rice harvester chains



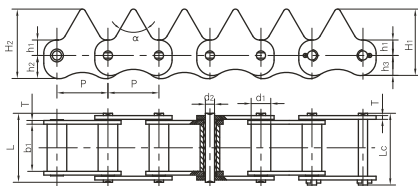
| Vision Chain No. | Pitch | Roller diameter    | Width between inner plates | Pin diameter       | Pin length |                    | Tooth angle | Plate dimension |                |    | Plate thick-ness | Ultimate tensile strength | Average tensile strength |
|------------------|-------|--------------------|----------------------------|--------------------|------------|--------------------|-------------|-----------------|----------------|----|------------------|---------------------------|--------------------------|
|                  | P     | d <sub>1</sub> max | b <sub>1</sub> min         | d <sub>2</sub> max | L max      | L <sub>c</sub> max | $\alpha$    | h <sub>1</sub>  | h <sub>2</sub> | H  | T                | Q <sub>min</sub>          | Q <sub>0</sub>           |
|                  | mm    | mm                 | mm                         | mm                 | mm         | mm                 |             | mm              | mm             | mm | mm               | kN/LB                     | kN                       |
| 3322-63201       | 33    | 12.7               | 22.0                       | 5.94               | 36.4       | 38.4               | 70°         | 10              | 15             | 40 | 2.42             | 19.60/4455                | 22.5                     |
| 3325-23160       | 33    | 12.8               | 25.0                       | 7.0                | 35.9       | 38.7               | 60°         | 10              | 13             | 43 | 1.6              | 21.6/4909                 | 24.5                     |
| 3330-28361       | 33    | 12.8               | 30.0                       | 7.0                | 40.9       | 43.7               | 60°         | 10              | 13             | 43 | 1.6              | 21.6/4909                 | 24.5                     |
| 3330-27150       | 33    | 12.8               | 30.0                       | 7.0                | 40.9       | 43.7               | 70°         | 10              | 13             | 38 | 1.6              | 21.6/4909                 | 24.5                     |



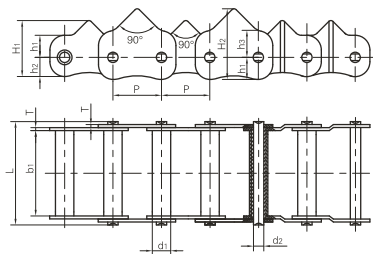
| Vision Chain No. | Pitch | Roller diameter    | Width between inner plates | Pin diameter       | Pin length |                    | tooth angle | Plate dimension |                |                |                | Plate thick-ness | Ultimate tensile strength | Average tensile strength |
|------------------|-------|--------------------|----------------------------|--------------------|------------|--------------------|-------------|-----------------|----------------|----------------|----------------|------------------|---------------------------|--------------------------|
|                  | P     | d <sub>1</sub> max | b <sub>1</sub> min         | d <sub>2</sub> max | L max      | L <sub>c</sub> max | $\alpha$    | h <sub>1</sub>  | H <sub>1</sub> | h <sub>2</sub> | H <sub>2</sub> | t/T max          | Q <sub>min</sub>          | Q <sub>0</sub>           |
|                  | mm    | mm                 | mm                         | mm                 | mm         | mm                 |             | mm              | mm             | mm             | mm             | mm               | kN/LB                     | kN                       |
| 3325-1E8350      | 33    | 10.1               | 25                         | 7.0                | 34.2       | 37.8               | 90°         | 10              | 35             | 13             | 38             | 1.6/1.2          | 19.6/4455                 | 22.0                     |
| 3325-1E6110      | 33    | 10.1               | 25                         | 7.0                | 34.2       | 37.0               | 70°         | 10              | 35             | 13             | 38             | 1.6/1.2          | 19.6/4455                 | 22.0                     |



# Rice harvester chains



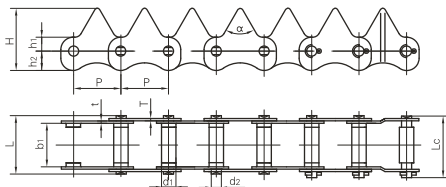
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        | Tooth angle | Plate dimension |    |    |    |    | Plate thickness | Ultimate tensile strength | Average tensile strength |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|-------------|-----------------|----|----|----|----|-----------------|---------------------------|--------------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | Lc max | α           | h1              | h2 | h3 | H1 | H2 | T               | Q min                     | Q0                       |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | °           | mm              | mm | mm | mm | mm | mm              | kN/LB                     | kN                       |
| 3330-66401       | 33    | 12.7            | 30                         | 5.94         | 36.2       | 46.4   | 60°         | 10              | 15 | 13 | 43 | 45 | 2.42            | 19.61/4457                | 22.5                     |



| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        | Plate dimension |    |    |    |    | Plate thickness | Ultimate tensile strength | Average tensile strength |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|-----------------|----|----|----|----|-----------------|---------------------------|--------------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | Lc max | h1              | h2 | h3 | H1 | H2 | T               | Q min                     | Q0                       |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | mm              | mm | mm | mm | mm | mm              | kN/LB                     | kN                       |
| 3558-48180       | 33    | 12.8            | 58                         | 7            | 70.5       | 70.5   | 15              | 13 | 18 | 38 | 48 | 1.6             | 27.44/6236                | 28.5                     |



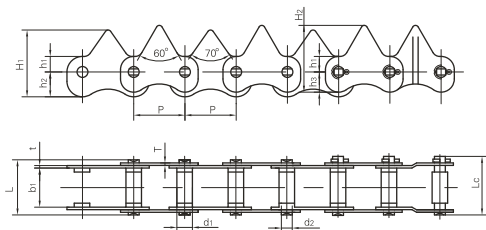
# Rice harvester chains



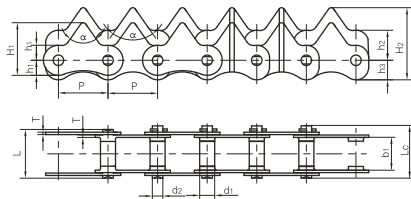
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates |     | Pin diameter |      | Pin length |    | tooth angle | Plate dimension |         |            | Plate thickness | Ultimate tensile strength | Average tensile strength |
|------------------|-------|-----------------|----------------------------|-----|--------------|------|------------|----|-------------|-----------------|---------|------------|-----------------|---------------------------|--------------------------|
|                  | P     | d1              | b1                         | d2  | L            | Lc   | α          | α  | α           | h1              | h2      | H          | t/T             | Q                         | Q0                       |
|                  | mm    | mm              | mm                         | mm  | mm           | mm   |            |    |             | mm              | mm      | mm         | mm              | min                       | min                      |
| 3318T-5010       | 33    | 10.1            | 18.0                       | 7.0 | 28.5         | 31.4 | 70°        | 10 | 13          | 38              | 1.6     | 19.6/4455  | 22.5            | 19.6/4455                 | 22.5                     |
| 3322T-52800      | 33    | 10.1            | 22.0                       | 7.0 | 31.5         | 34.5 | 70°        | 10 | 13          | 38              | 1.6     | 17.64/4010 | 20.2            | 17.64/4010                | 20.2                     |
| 3322T-28241      | 33    | 12.1            | 21.3                       | 7.0 | 31.8         | 34.1 | 60°        | 10 | 13          | 43              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3325T-23151      | 33    | 10.1            | 25.0                       | 7.0 | 35.5         | 37.7 | 60°        | 10 | 13          | 43              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3325T-49201      | 33    | 10.1            | 25.0                       | 7.0 | 35.5         | 37.7 | 90°        | 10 | 13          | 38              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3325T-3650       | 33    | 10.1            | 25.0                       | 7.0 | 35.5         | 37.7 | 70°        | 10 | 13          | 38              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3330T-27151      | 33    | 10.1            | 30.0                       | 7.0 | 40.5         | 42.8 | 70°        | 10 | 13          | 38              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3330T-28241      | 33    | 10.1            | 30.0                       | 7.0 | 40.5         | 42.8 | 60°        | 10 | 13          | 43              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3330T-3501       | 33    | 10.1            | 30.0                       | 7.0 | 40.5         | 42.8 | 70°        | 10 | 13          | 38              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3330T-59750      | 33    | 10.1            | 30.0                       | 7.0 | 39.5         | 42.5 | 60°        | 10 | 13          | 43              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3335T-27151      | 33    | 10.1            | 35.0                       | 7.0 | 45.5         | 47.8 | 70°        | 10 | 13          | 38              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3358T-3330       | 33    | 10.1            | 58.0                       | 7.0 | 68.0         | 72.0 | 90°        | 18 | 10          | 38              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3358T-53871      | 33    | 10.1            | 58.0                       | 7.0 | 68.0         | 70.8 | 75°        | 18 | 10          | 43              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3358T-6365       | 33    | 10.1            | 58.0                       | 7.0 | 68.2         | 72.0 | 75°        | 18 | 10          | 43              | 1.6     | 19.60/4455 | 22.5            | 19.60/4455                | 22.5                     |
| 3330T-28242      | 33    | 12.8            | 30.0                       | 7.0 | 40.5         | 42.8 | 60°        | 10 | 13          | 43              | 1.6     | 19.6/4455  | 22.5            | 19.6/4455                 | 22.5                     |
| 3330T-27152      | 33    | 12.8            | 30.0                       | 7.0 | 40.5         | 42.8 | 70°        | 10 | 13          | 38              | 1.6     | 19.6/4455  | 22.5            | 19.6/4455                 | 22.5                     |
| 3350T-744        | 33    | 10.1            | 50.0                       | 7.0 | 60.2         | 63.0 | 90°        | 18 | 10          | 38              | 1.6     | 19.6/4455  | 22.5            | 19.6/4455                 | 22.5                     |
| 3325T-699        | 33    | 10.1            | 25.0                       | 7.0 | 36.2         | 39.3 | 90°        | 10 | 13          | 38              | 2.0/1.6 | 19.6/4455  | 22.5            | 19.6/4455                 | 22.5                     |
| 3325T-3817       | 33    | 10.1            | 25.0                       | 7.0 | 36.2         | 39.0 | 90°        | 10 | 13          | 38              | 2.0/1.6 | 19.61/4455 | 22.5            | 19.61/4455                | 22.5                     |
| 3330T-3817       | 33    | 12.1            | 30.0                       | 7.0 | 40.5         | 42.8 | 60°        | 10 | 13          | 43              | 1.6     | 19.61/4455 | 22.5            | 19.61/4455                | 22.5                     |
| 3330T-53981      | 33    | 12.8            | 30.0                       | 7.0 | 40.5         | 42.8 | 70°        | 10 | 13          | 38              | 1.6     | 19.6/4455  | 22.5            | 19.6/4455                 | 22.5                     |
| 3330T-5441       | 33    | 10.1            | 30.0                       | 7.0 | 40.9         | 43.7 | 60°        | 10 | 13          | 43              | 1.6/2.0 | 19.61/4455 | 22.5            | 19.61/4455                | 22.5                     |



# Rice harvester chains



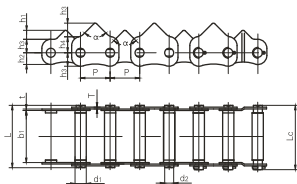
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        | Plate dimension |    |    |    |    |         | Plate thickness | Ultimate tensile strength | Average tensile strength |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|-----------------|----|----|----|----|---------|-----------------|---------------------------|--------------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | Lc max | h1              | h2 | H1 | h3 | H2 | t/T max | Q min           | Qo                        |                          |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | mm              | mm | mm | mm | mm | mm      | kN/LB           | kN                        |                          |
| 3322T-63203      | 33    | 10.1            | 22                         | 7.0          | 33.0       | 35.7   | 10              | 16 | 36 | 13 | 43 | 1.6/2.0 | 19.6/4455       | 23.0                      |                          |
| 3330T-66103      | 33    | 10.1            | 30                         | 7.0          | 40.9       | 43.7   | 10              | 16 | 36 | 13 | 43 | 1.6/2.0 | 19.6/4455       | 23.0                      |                          |



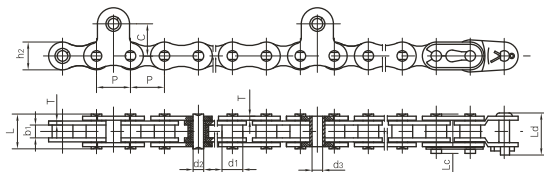
| Vision Chain No. | Pitch | Roller diameter    | Width between inner plates | Pin diameter       | Pin length |                    | Tooth angle | Plate dimension |                |                |                |                |     | Plate thickness | Ultimate tensile strength | Average tensile strength |
|------------------|-------|--------------------|----------------------------|--------------------|------------|--------------------|-------------|-----------------|----------------|----------------|----------------|----------------|-----|-----------------|---------------------------|--------------------------|
|                  | P     | d <sub>1</sub> max | b <sub>1</sub> min         | d <sub>2</sub> max | L max      | L <sub>c</sub> max | α           | h <sub>1</sub>  | h <sub>2</sub> | h <sub>3</sub> | H <sub>1</sub> | H <sub>2</sub> | T   | Q min           | Q <sub>0</sub>            |                          |
|                  | mm    | mm                 | mm                         | mm                 | mm         | mm                 | °           | mm              | mm             | mm             | mm             | mm             | mm  | kN/LB           | kN                        |                          |
| 3325T-1E8350     | 33    | 10.1               | 28                         | 7.0                | 34.5       | 39                 | 70°         | 10              | 20             | 13             | 35             | 48             | 1.6 | 19.60/4455      | 22.5                      |                          |



## Rice harvester chains



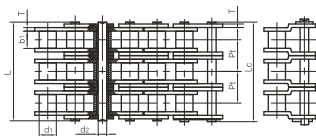
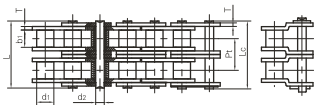
| Vision Chain No. | Pitch | Roller diameter    | Width between inner plates | Pin diameter       | Pin length |                    | tooth angle | Plate dimension |                |                |                | Plate thickness | Ultimate tensile strength | Average tensile strength |
|------------------|-------|--------------------|----------------------------|--------------------|------------|--------------------|-------------|-----------------|----------------|----------------|----------------|-----------------|---------------------------|--------------------------|
|                  | P     | d <sub>1</sub> max | b <sub>1</sub> min         | d <sub>2</sub> max | L max      | L <sub>c</sub> max | α           | h <sub>1</sub>  | h <sub>2</sub> | h <sub>3</sub> | h <sub>4</sub> | t/T max         | Q min                     | Q <sub>0</sub>           |
|                  | mm    | mm                 | mm                         | mm                 | mm         | mm                 |             | mm              | mm             | mm             | mm             | mm              | KN/LB                     | KN                       |
| 3558T-48001      | 35    | 10.1               | 58                         | 7.0                | 69.4       | 72.0               | 90°         | 10              | 13             | 15             | 18             | 1.6/2.03        | 19.6/4457                 | 23.0                     |
| 3558T-48001F1    | 35    | 12.6               | 58                         | 10.0               | 69.4       | 71.2               | 90°         | 10              | 13             | 15             | 18             | 1.6/2.03        | 19.6/4457                 | 23.0                     |
| 3558T-48002      | 35    | 12.8               | 58                         | 7.0                | 69.4       | 72.0               | 90°         | 10              | 13             | 15             | 18             | 1.6/2.03        | 19.6/4457                 | 23.0                     |



| Vision Chain No. | Pitch | Roller diameter    | Width between inner plates | Pin diameter       | Pin length |                    |                    | Inner plate depth  | Plate thickness | Attachment dimension |      | Ultimate tensile strength | Average tensile strength |
|------------------|-------|--------------------|----------------------------|--------------------|------------|--------------------|--------------------|--------------------|-----------------|----------------------|------|---------------------------|--------------------------|
|                  | P     | d <sub>1</sub> max | b <sub>1</sub> min         | d <sub>2</sub> max | L max      | L <sub>c</sub> max | L <sub>d</sub> max | h <sub>2</sub> max | T max           | d <sub>3</sub> nom   | C    | Q min                     | Q <sub>0</sub>           |
|                  | mm    | mm                 | mm                         | mm                 | mm         | mm                 | mm                 | mm                 | mm              | mm                   | mm   | kN/LB                     | kN                       |
| 415F1            | 12.7  | 7.77               | 4.90                       | 3.64               | 11.0       | 12.1               | 12.95              | 9.5                | 1.1             | 4.02                 | 12.0 | 6.86/1559                 | 8.1                      |
| 415F2            | 12.7  | 7.77               | 4.90                       | 3.64               | 11.0       | 12.1               | 12.95              | 9.5                | 1.1             | 4.02                 | 12.0 | 6.86/1559                 | 8.1                      |
| 415F3            | 12.7  | 7.77               | 4.90                       | 3.64               | 11.0       | 12.1               | 12.95              | 9.5                | 1.1             | 4.02                 | 12.0 | 6.86/1559                 | 8.1                      |
| 415F4            | 12.7  | 7.77               | 4.68                       | 3.62               | 11.8       | —                  | —                  | 9.6                | 1.3             | 4.00                 | 12.0 | 10.30/2341                | 12.1                     |
| 415F5            | 12.7  | 7.77               | 4.68                       | 3.63               | 11.8       | 13.0               | 14.00              | 9.6                | 1.3             | 4.00                 | 12.0 | 10.30/2341                | 12.1                     |
| 415SF1           | 12.7  | 7.77               | 4.80                       | 3.96               | 13.0       | 14.5               | —                  | 10.4               | 1.5             | 4.50                 | 12.0 | 13.93/3166                | 16.3                     |
| 415SF2           | 12.7  | 7.77               | 4.80                       | 3.96               | 13.0       | 14.5               | —                  | 10.4               | 1.5             | 4.50                 | 12.0 | 13.93/3166                | 16.3                     |
| 415SF3           | 12.7  | 7.77               | 4.80                       | 3.96               | 12.8       | 14.3               | 15.70              | 12.0               | 1.5             | 4.02                 | 12.0 | 15.69/3566                | 16.3                     |
| 415SF4           | 12.7  | 7.77               | 4.80                       | 3.96               | 13.0       | 14.5               | 15.70              | 12.0               | 1.5             | 4.00                 | 12.0 | 13.80/3136                | 16.3                     |



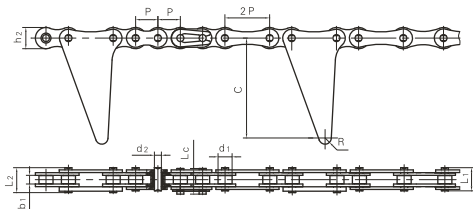
## Combine chains



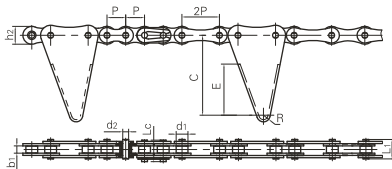
| DIN/ISO           | Pitch  | Roller diameter    | Width between inner plates | Pin diameter       | Pin length |                    | Inner plate depth  | Plate thickness | Transversal pitch | Ultimate tensile strength | Average tensile strength | Weight per meter |
|-------------------|--------|--------------------|----------------------------|--------------------|------------|--------------------|--------------------|-----------------|-------------------|---------------------------|--------------------------|------------------|
| DIN/ISO Chain No. | P      | d <sub>1</sub> max | b <sub>1</sub> min         | d <sub>2</sub> max | L max      | L <sub>c</sub> max | h <sub>2</sub> max | T max           | P <sub>t</sub>    | Q min                     | Q <sub>0</sub>           | q                |
|                   | mm     | mm                 | mm                         | mm                 | mm         | mm                 | mm                 | mm              | mm                | kN/LB                     | kN                       | kg/m             |
| 08B-1             | 12.700 | 8.51               | 7.75                       | 4.45               | 16.7       | 18.2               | 11.80              | 1.60            | —                 | 18.0/4091                 | 19.4                     | 0.69             |
| 08B-3             | 12.700 | 8.51               | 7.75                       | 4.45               | 45.1       | 46.1               | 11.80              | 1.60            | 13.92             | 47.5/10795                | 57.8                     | 2.03             |
| 10A-1             | 15.875 | 10.16              | 9.40                       | 5.08               | 20.7       | 22.2               | 15.09              | 2.03            | —                 | 22.2/5045                 | 29.4                     | 1.02             |
| 10A-2             | 15.875 | 10.16              | 9.40                       | 5.08               | 38.9       | 40.4               | 15.09              | 2.03            | 18.11             | 44.4/10091                | 58.1                     | 2.00             |
| 12A-1             | 19.050 | 11.91              | 12.57                      | 5.94               | 25.9       | 27.7               | 18.00              | 2.42            | —                 | 31.8/7227                 | 41.5                     | 1.50             |
| 16A-1             | 25.400 | 15.88              | 15.75                      | 7.92               | 32.7       | 35.0               | 24.00              | 3.25            | —                 | 56.7/12886                | 69.4                     | 2.60             |



## Combine chains



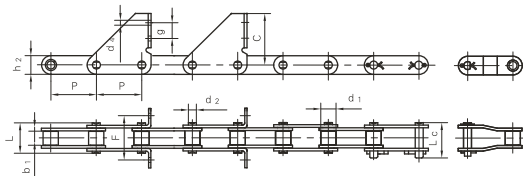
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        |        | Inner plate depth | Attachment dimension |     |           | Ultimate tensile strength | Average tensile strength |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|--------|-------------------|----------------------|-----|-----------|---------------------------|--------------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L1 max     | L2 max | Lc max | h2 max            | C                    | R   | Q min     | kN/LB                     | Q0                       |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | mm     | mm                | mm                   | mm  | mm        |                           |                          |
| 208AF2           | 12.7  | 7.95            | 4.80                       | 3.96         | 13.1       | 14.7   | 14.5   | 12.0              | 56.5                 | 3.5 | 13.8/3136 |                           | 16.0                     |



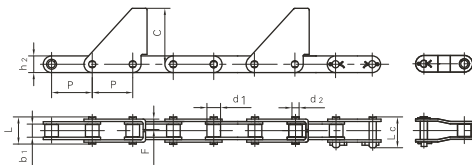
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        |        | Inner plate depth | Attachment dimension |     |           | Ultimate tensile strength | Average tensile strength |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|--------|-------------------|----------------------|-----|-----------|---------------------------|--------------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L1 max     | Lc max | h2 max | h2 max            | C                    | E   | R         | Q min                     | Q0                       |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | mm     | mm                | mm                   | mm  | mm        | kN/LB                     |                          |
| 208AF3           | 12.7  | 7.95            | 4.80                       | 3.96         | 13.1       | 14.5   | 12.0   | 60.5              | 40.5                 | 4.5 | 13.8/3136 |                           | 16.0                     |
| 208AF3A          | 12.7  | 7.95            | 7.85                       | 3.96         | 16.6       | 17.8   | 12.0   | 60.5              | 40.5                 | 4.5 | 13.8/3136 |                           | 16.0                     |



## Combine chains



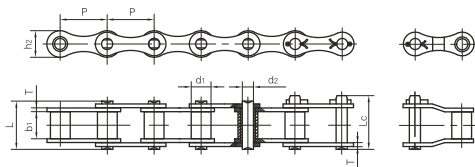
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates |           | Pin diameter |           | Pin length |  | Inner plate depth | Attachment dimension |      |       |      | Ultimate tensile strength | Average tensile strength |
|------------------|-------|-----------------|----------------------------|-----------|--------------|-----------|------------|--|-------------------|----------------------|------|-------|------|---------------------------|--------------------------|
|                  | $P$   | $d_1$ max       | $b_1$ min                  | $d_2$ max | $L$ max      | $L_C$ max | $h_2$ max  |  |                   | $F$                  | $C$  | $d_4$ | $g$  | $Q_{min}$                 | $Q_0$                    |
|                  | mm    | mm              | mm                         | mm        | mm           | mm        | mm         |  |                   | mm                   | mm   | mm    | mm   | kN/LB                     | kN                       |
| C210AF1          | 31.75 | 10.16           | 9.40                       | 5.08      | 20.7         | 23.3      | 15.0       |  |                   | 35.2                 | 54.0 | 7.0   | 23.0 | 21.8/4955                 | 28.5                     |



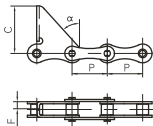
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates |           | Pin diameter |           | Pin length |  | Inner plate depth | Attachment dimension |      |       |     | Ultimate tensile strength | Average tensile strength |
|------------------|-------|-----------------|----------------------------|-----------|--------------|-----------|------------|--|-------------------|----------------------|------|-------|-----|---------------------------|--------------------------|
|                  | $P$   | $d_1$ max       | $b_1$ min                  | $d_2$ max | $L$ max      | $L_C$ max | $h_2$ max  |  |                   | $F$                  | $C$  | $d_4$ | $g$ | $Q_{min}$                 | $Q_0$                    |
|                  | mm    | mm              | mm                         | mm        | mm           | mm        | mm         |  |                   | mm                   | mm   | mm    | mm  | kN/LB                     | kN                       |
| C212AF1          | 38.10 | 11.91           | 12.57                      | 5.94      | 25.9         | 28.3      | 18.0       |  |                   | 10.92                | 56.0 |       |     | 31.1/7068                 | 38.7                     |



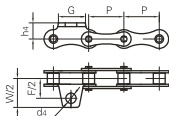
## Combine chains



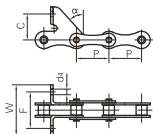
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        | Inner plate depth | Plate thickness | Ultimate tensile strength | Average tensile strength | Weight per meter |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|-------------------|-----------------|---------------------------|--------------------------|------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | Lc max | h2 max            | T max           | Q min                     | Q0                       | q                |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | mm                | mm              | kN/LB                     | kN                       | kg/m             |
| ZGS38            | 38.0  | 16.0            | 22.00                      | 9.0          | 39.0       | 43.0   | 21.5              | 3.0             | 40.0/9091                 | 55.3                     | 2.00             |



| Vision Chain No. | P    | C    | F    | $\alpha$ |
|------------------|------|------|------|----------|
|                  | mm   | mm   | mm   |          |
| ZGS38F1          | 38.0 | 60.0 | 14.0 | 32.5°    |



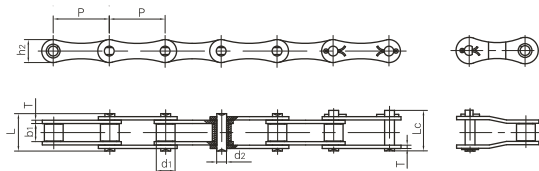
| Vision Chain No. | P    | G    | F    | W    | h4   | d4 |
|------------------|------|------|------|------|------|----|
|                  | mm   | mm   | mm   | mm   | mm   | mm |
| ZGS38F2          | 38.0 | 17.2 | 59.0 | 78.1 | 19.6 | 11 |



| Vision Chain No. | P    | C    | F    | W    | $\alpha$ | d4  |
|------------------|------|------|------|------|----------|-----|
|                  | mm   | mm   | mm   | mm   |          | mm  |
| ZGS38F3          | 38.0 | 30.0 | 52.0 | 68.4 | 43.5°    | 6.5 |



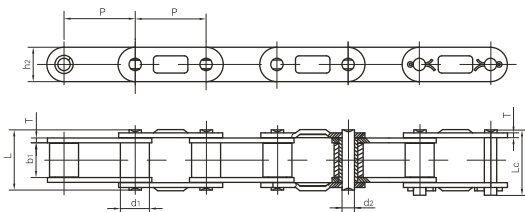
**A type steel agricultural chains**



| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        | Plate dimension |       | Ultimate tensile strength | Average tensile strength | Weight per meter |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|-----------------|-------|---------------------------|--------------------------|------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | Lc max | h2 max          | T max | Q min                     | Qa                       | q                |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | mm              | mm    | kN/LB                     | kN                       | kg/m             |
| A550             | 41.40 | 16.87           | 19.81                      | 7.19         | 35.0       | 38.0   | 19.3            | 2.80  | 39.10/8886                | 51.2                     | 1.79             |
| A555             | 41.40 | 16.87           | 12.70                      | 7.19         | 29.1       | 32.0   | 19.3            | 3.10  | 39.10/8886                | 56.0                     | 1.60             |
| A557             | 41.40 | 17.78           | 20.24                      | 8.00         | 37.4       | 40.6   | 23.1            | 3.10  | 55.61/12639               | 74.3                     | 2.45             |
| A620             | 42.01 | 17.91           | 24.51                      | 7.19         | 41.8       | 45.2   | 20.2            | 3.25  | 39.10/8886                | 55.1                     | 2.18             |



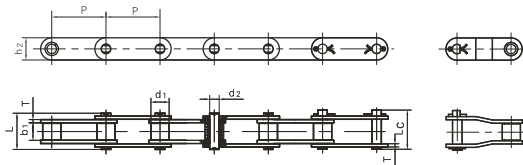
## CA type steel agricultural chains



| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        | Plate dimension |       | Ultimate tensile strength | Average tensile strength | Weight per meter |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|-----------------|-------|---------------------------|--------------------------|------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | Lc max | h2 max          | T max | Q min                     | Q0                       | q                |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | mm              | mm    | kN/LB                     | kN                       | kg/m             |
| CA627            | 30.00 | 15.88           | 19.05                      | 8.28         | 36.1       | 39.4   | 20.5            | 3.00  | 50.0/11247                | 55.0                     | 2.51             |
| CA550D           | 41.40 | 16.87           | 19.81                      | 7.19         | 35.0       | 38.0   | 19.3            | 2.80  | 39.10/8886                | 51.2                     | 1.94             |
| CA555D           | 41.40 | 16.87           | 12.70                      | 7.19         | 29.1       | 32.0   | 19.3            | 3.10  | 39.10/8886                | 56.0                     | 1.72             |
| CA557D           | 41.40 | 17.78           | 20.24                      | 8.00         | 37.4       | 40.6   | 23.1            | 3.10  | 55.61/12639               | 74.3                     | 2.60             |
| CA620D           | 42.01 | 17.91           | 24.51                      | 7.19         | 41.8       | 45.2   | 20.2            | 3.25  | 39.10/8886                | 55.1                     | 2.35             |



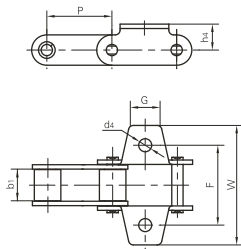
## CA type steel agricultural chains



| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        | Plate dimension |       | Ultimate tensile strength | Average tensile strength | Weight per meter |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|-----------------|-------|---------------------------|--------------------------|------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | Lc max | h2 max          | T max | Q min                     | Qo                       | q                |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | mm              | mm    | kN/LB                     | kN                       | kg/m             |
| CA550            | 41.40 | 16.87           | 19.81                      | 7.19         | 35.0       | 38.0   | 19.30           | 2.80  | 39.10/8886                | 51.2                     | 1.94             |
| CA550V           | 41.40 | 16.80           | 19.05                      | 8.28         | 36.1       | 39.1   | 22.00           | 3.00  | 55.00/12499               | 68.7                     | 2.24             |
| CA555            | 41.40 | 16.87           | 12.70                      | 7.19         | 29.1       | 32.0   | 19.30           | 3.10  | 39.10/8886                | 56.0                     | 1.72             |
| CA557            | 41.40 | 17.78           | 20.24                      | 8.00         | 37.4       | 40.6   | 23.10           | 3.10  | 55.61/12639               | 74.3                     | 2.60             |
| CA620            | 42.01 | 17.91           | 24.51                      | 7.19         | 41.8       | 45.2   | 20.20           | 3.25  | 39.10/8886                | 55.1                     | 2.35             |
| CA2060H          | 38.10 | 11.91           | 12.70                      | 5.94         | 29.2       | 31.6   | 18.00           | 3.25  | 31.10/6996                | 40.5                     | 1.45             |
| CA2063H          | 38.10 | 11.89           | 12.70                      | 5.94         | 29.4       | 34.2   | 19.30           | 3.25  | 31.28/7109                | 40.5                     | 1.65             |
| CA550F4          | 41.40 | 14.35           | 20.24                      | 7.14         | 35.0       | 38.5   | 19.05           | 2.80  | 50.00/11363               | 52.0                     | 1.76             |
| CA550F5          | 41.40 | 16.66           | 20.24                      | 7.14         | 35.0       | 38.5   | 19.05           | 2.80  | 45.00/10227               | 52.0                     | 1.97             |
| 38.4R            | 38.40 | 15.88           | 19.05                      | 6.92         | 33.8       | 36.4   | 17.30           | 2.50  | 33.00/7480                | 41.2                     | 1.70             |
| 38.4V            | 38.40 | 15.88           | 18.00                      | 6.92         | 35.0       | 38.0   | 17.30           | 3.00  | 40.00/9091                | 50.0                     | 1.83             |
| 55VD             | 41.40 | 17.90           | 23.00                      | 8.22         | 39.3       | 42.4   | 20.00           | 2.80  | 42.00/9546                | 45.0                     | 2.34             |
| S62F3            | 41.91 | 19.05           | 25.40                      | 8.00         | 42.0       | 44.6   | 26.00           | 3.00  | 47.00/10796               | 58.7                     | 3.12             |
| CA960            | 41.40 | 17.78           | 22.61                      | 8.9          | 40.1       | 43.0   | 23.10           | 3.00  | 66.0/15160                | 72.6                     | 6.94             |



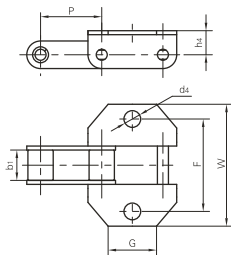
**C type steel agricultural chain with attachments**



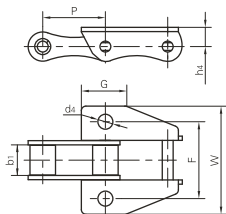
| Vision Chain No. | P    | b <sub>1</sub> | G     | F    | W     | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|-------|------|-------|----------------|----------------|
|                  | mm   | mm             | mm    | mm   | mm    | mm             | mm             |
| 38.4VK1          | 38.4 | 18.00          | 22.00 | 57.5 | 82.00 | 15.4           | 9.00           |
| 38.4RK1F1        | 38.4 | 19.05          | 22.00 | 58.0 | 83.00 | 15.4           | 9.00           |
| 38.4VF3K1        | 38.4 | 18.00          | 20.00 | 58.0 | 79.00 | 15.4           | 9.00           |
| 38.4RK1F2        | 38.4 | 19.05          | 22.00 | 57.5 | 82.00 | 16.0           | 9.00           |
| CA550F2          | 41.4 | 19.50          | 22.00 | 50.8 | 72.00 | 14.7           | 8.50           |
| CA550K1F1        | 41.4 | 19.81          | 20.00 | 54.0 | 76.20 | 16.5           | 8.30           |
| CA550K1F2        | 41.4 | 19.81          | 20.00 | 50.8 | 76.20 | 16.5           | 8.30           |
| CA550K25         | 41.4 | 19.81          | 22.23 | 50.8 | 71.40 | 12.7           | 8.70           |
| CA550VK1F1       | 41.4 | 19.05          | 27.00 | 50.8 | 75.54 | 16.5           | 8.50           |
| CA550F4K19       | 41.4 | 20.24          | 22.23 | 50.8 | 77.80 | 12.7           | 6.75           |
| CA550K29F1       | 41.4 | 19.81          | 22.20 | 50.8 | 75.40 | 12.7           | 10.30          |
| CA550AK29M       | 41.4 | 19.81          | 26.20 | 50.8 | 75.40 | 16.5           | 10.24          |
| CA550K1F7        | 41.4 | 19.81          | 26.20 | 50.8 | 75.40 | 16.5           | 8.40           |



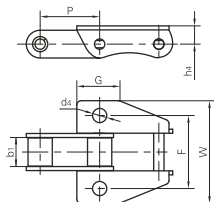
**C type steel agricultural chain with attachments**



| Vision Chain No. | P    | b <sub>1</sub> | G    | F    | W    | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|------|------|------|----------------|----------------|
|                  | mm   | mm             | mm   | mm   | mm   | mm             | mm             |
| 38.4RK1          | 38.4 | 19.05          | 29.1 | 58.0 | 76.5 | 15.1           | 10.5           |
| 38.4VK1F1        | 38.4 | 18.00          | 29.1 | 57.0 | 75.0 | 15.1           | 8.5            |
| 38.4VBK1         | 38.4 | 19.05          | 29.0 | 58.0 | 87.0 | 14.0           | 10.5           |
| 38.4VBF3         | 38.4 | 19.05          | 40.0 | 57.0 | 86.0 | 16.0           | 10.3           |
| 38.4VK1F2        | 38.4 | 18.00          | 29.1 | 57.0 | 75.0 | 15.1           | 10.5           |
| 38.4VK1F3        | 38.4 | 18.00          | 29.1 | 57.0 | 75.0 | 15.1           | 9.0            |
| CA550HK1         | 41.4 | 20.00          | 22.6 | 54.0 | 71.5 | 12.7           | 8.5            |
| CA550VK18        | 41.4 | 19.05          | 22.6 | 54.0 | 71.6 | 12.7           | 8.5            |



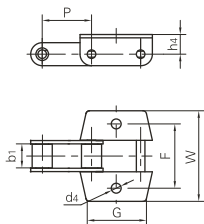
| Vision Chain No. | P    | b <sub>1</sub> | G    | F     | W    | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|------|-------|------|----------------|----------------|
|                  | mm   | mm             | mm   | mm    | mm   | mm             | mm             |
| A557K39M         | 41.4 | 20.24          | 29.5 | 56.7  | 77.8 | 13.5           | 10.1           |
| A557K39MF2       | 41.4 | 20.24          | 29.5 | 56.7  | 77.8 | 13.5           | 10.5           |
| A557K39MF1       | 41.4 | 20.24          | 31.0 | 57.15 | 78.0 | 14.2           | 10.5           |
| A557K35M         | 41.4 | 20.24          | 30.0 | 50.8  | 73.5 | 14.1           | 10.31          |
| A557K39MF4       | 41.4 | 20.24          | 29.5 | 56.7  | 77.8 | 13.5           | 10.3           |



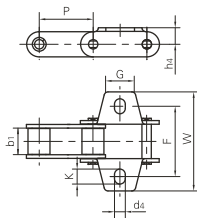
| Vision Chain No. | P    | b <sub>1</sub> | G    | F     | W    | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|------|-------|------|----------------|----------------|
|                  | mm   | mm             | mm   | mm    | mm   | mm             | mm             |
| CA550K39M        | 41.4 | 19.81          | 29.5 | 50.80 | 71.4 | 12.7           | 9.8            |
| CA550K39MF3      | 41.4 | 19.81          | 29.5 | 50.80 | 71.4 | 12.7           | 10.3           |
| CA550HK39M       | 41.4 | 20.00          | 31.0 | 57.00 | 78.0 | 14.2           | 10.5           |
| CA557K39M        | 41.4 | 20.24          | 29.5 | 50.80 | 71.4 | 12.7           | 9.8            |
| CA557K39MF1      | 41.4 | 20.24          | 22.0 | 57.15 | 77.6 | 14.0           | 9.9            |
| CA557K39MF3      | 41.4 | 20.24          | 31.0 | 57.00 | 78.0 | 14.5           | 10.3           |



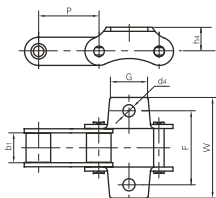
**C type steel agricultural chain with attachments**



| Vision Chain No. | P     | b <sub>1</sub> | G    | F    | W     | h <sub>4</sub> | d <sub>4</sub> |
|------------------|-------|----------------|------|------|-------|----------------|----------------|
|                  | mm    | mm             | mm   | mm   | mm    | mm             | mm             |
| CA550K1F4        | 41.4  | 19.81          | 48.5 | 54.0 | 76.20 | 16.5           | 8.5            |
| CA550VK1F3       | 41.4  | 19.05          | 56.0 | 54.0 | 75.54 | 16.5           | 8.5            |
| CA550K1F6        | 41.4  | 19.81          | 48.5 | 54.0 | 76.20 | 16.5           | 10.5           |
| CA550K18         | 41.4  | 19.81          | 22.6 | 54.0 | 71.60 | 12.7           | 8.5            |
| CA620A1F1        | 42.01 | 24.51          | 63.5 | 67.7 | 91.70 | 16.1           | 10.5           |



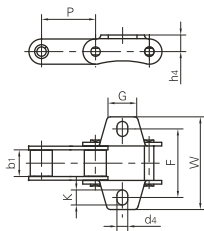
| Vision Chain No. | P    | b <sub>1</sub> | G     | F    | W    | h <sub>4</sub> | d <sub>4</sub> | K    |
|------------------|------|----------------|-------|------|------|----------------|----------------|------|
|                  | mm   | mm             | mm    | mm   | mm   | mm             | mm             | mm   |
| CA550K1          | 41.4 | 19.81          | 22.00 | 52.5 | 76.2 | 12.7           | 8.3            | 10.0 |
| CA550K1F3        | 41.4 | 19.81          | 22.00 | 54.0 | 76.2 | 12.7           | 8.3            | 11.5 |
| CA550F4K19F1     | 41.4 | 20.24          | 22.23 | 52.5 | 76.2 | 12.7           | 8.3            | 10.0 |
| CA550K1F9        | 41.4 | 19.81          | 22.00 | 50.8 | 76.2 | 12.7           | 8.3            | 11.7 |
| CA555K1          | 41.4 | 12.7           | 22.00 | 52.5 | 76.2 | 12.7           | 8.3            | 10.0 |



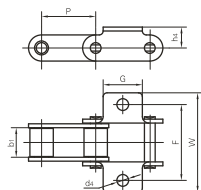
| Vision Chain No. | P    | b <sub>1</sub> | G     | F     | W    | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|-------|-------|------|----------------|----------------|
|                  | mm   | mm             | mm    | mm    | mm   | mm             | mm             |
| CA550F1          | 41.4 | 19.81          | 22.23 | 53.95 | 70.6 | 12.7           | 9.90           |
| CA550K19F3       | 41.4 | 19.81          | 25.5  | 50.80 | 68.4 | 16.5           | 8.33           |
| CA550VK19F1      | 41.4 | 19.05          | 25.5  | 50.80 | 67.8 | 16.5           | 8.33           |
| CA557AK4         | 41.4 | 20.24          | 26.19 | 50.80 | 69.4 | 16.5           | 8.33           |



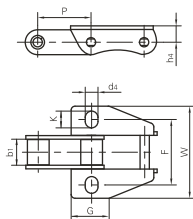
**C type steel agricultural chain with attachments**



| Vision Chain No. | P    | b <sub>1</sub> | G    | F    | W    | h <sub>4</sub> | d <sub>4</sub> | K    |
|------------------|------|----------------|------|------|------|----------------|----------------|------|
| CA550K19         | 41.4 | 19.81          | 22.0 | 50.8 | 71.0 | 12.7           | 8.3            | 11.0 |
| CA550K19F1       | 41.4 | 19.81          | 22.0 | 54.0 | 71.0 | 12.7           | 8.3            | 11.0 |
| CA550K19F2       | 41.4 | 19.81          | 25.4 | 50.8 | 71.0 | 12.7           | 8.4            | 11.5 |



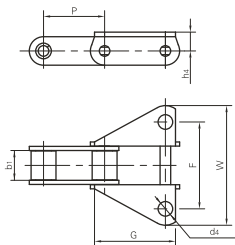
| Vision Chain No. | P    | b <sub>1</sub> | G    | F    | W     | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|------|------|-------|----------------|----------------|
| 55VDK1           | 41.4 | 23.00          | 30.0 | 50.8 | 76.0  | 16.0           | 9.0            |
| CA550A1F5        | 41.4 | 19.81          | 38.1 | 74.6 | 105.6 | 12.7           | 10.3           |
| CA 57A1F1        | 41.4 | 20.24          | 38.1 | 74.6 | 105.6 | 12.7           | 10.3           |



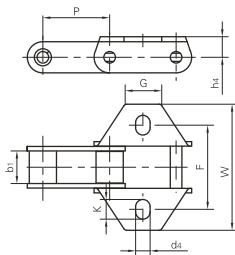
| Vision Chain No. | P    | b <sub>1</sub> | G    | F    | W    | h <sub>4</sub> | d <sub>4</sub> | K  |
|------------------|------|----------------|------|------|------|----------------|----------------|----|
| CA550K39MF2      | 41.4 | 19.81          | 29.5 | 50.8 | 71.4 | 12.7           | 9.9            | 13 |
| CA557K39MF2      | 41.4 | 20.24          | 29.5 | 50.8 | 71.4 | 12.7           | 9.9            | 13 |



**C type steel agricultural chain with attachments**



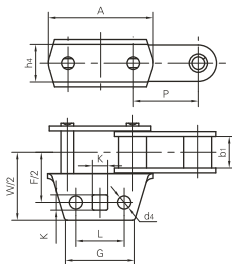
| Vision Chain No. | P    | b <sub>1</sub> | G    | F     | W    | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|------|-------|------|----------------|----------------|
|                  | mm   | mm             | mm   | mm    | mm   | mm             | mm             |
| CA557F1          | 41.4 | 20.24          | 60.0 | 53.94 | 76.2 | 14.6           | 9.9            |



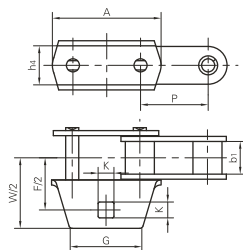
| Vision Chain No. | P    | b <sub>1</sub> | G     | F     | W    | h <sub>4</sub> | d <sub>4</sub> | K    |
|------------------|------|----------------|-------|-------|------|----------------|----------------|------|
|                  | mm   | mm             | mm    | mm    | mm   | mm             | mm             | mm   |
| CA557F2          | 41.4 | 20.24          | 22.23 | 53.98 | 79.3 | 14.3           | 9.9            | 13.6 |



**C type steel agricultural chain with attachments**



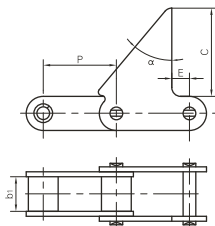
| Vision Chain No. | P    | b <sub>1</sub> | A     | L     | G     | F     | W    | h <sub>4</sub> | d <sub>4</sub> | K   |
|------------------|------|----------------|-------|-------|-------|-------|------|----------------|----------------|-----|
|                  | mm   | mm             | mm    | mm    | mm    | mm    | mm   | mm             | mm             | mm  |
| CA557F3          | 41.4 | 20.24          | 66.55 | 30.22 | 44.45 | 64.14 | 86.6 | 23.9           | 8.25           | 9.7 |



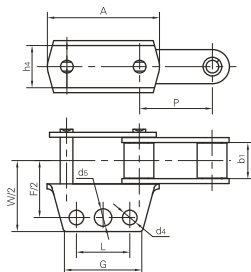
| Vision Chain No. | P    | b <sub>1</sub> | A     | G     | F     | W    | h <sub>4</sub> | K   |
|------------------|------|----------------|-------|-------|-------|------|----------------|-----|
|                  | mm   | mm             | mm    | mm    | mm    | mm   | mm             | mm  |
| CA557F4          | 41.4 | 20.24          | 66.55 | 44.45 | 64.14 | 86.6 | 23.9           | 9.7 |



**C type steel agricultural chain with attachments**



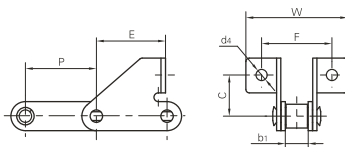
| Vision Chain No. | P    | b <sub>1</sub> | C    | α   | E  |
|------------------|------|----------------|------|-----|----|
|                  | mm   | mm             | mm   |     | mm |
| CA550F6          | 41.4 | 19.81          | 50.0 | 40° | 10 |



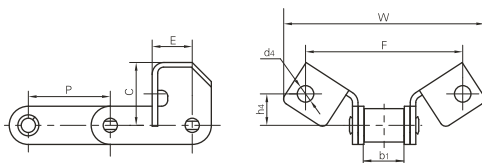
| Vision Chain No. | P    | b <sub>1</sub> | A    | L     | G     | F    | W    | h <sub>4</sub> | d <sub>4</sub> | d <sub>5</sub> |
|------------------|------|----------------|------|-------|-------|------|------|----------------|----------------|----------------|
|                  | mm   | mm             | mm   | mm    | mm    | mm   | mm   | mm             | mm             | mm             |
| CA550F7          | 41.4 | 19.81          | 63.5 | 30.22 | 44.45 | 64.1 | 81.4 | 23.88          | 8.25           | 9.9            |



**C type steel agricultural chain with attachments**



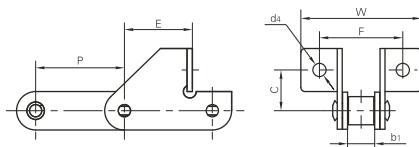
| Vision Chain No. | P    | b <sub>1</sub> | E    | F    | W    | C    | d <sub>4</sub> |
|------------------|------|----------------|------|------|------|------|----------------|
|                  | mm   | mm             | mm   | mm   | mm   | mm   | mm             |
| 38.4RSD          | 38.4 | 19.05          | 38.4 | 52.0 | 71.0 | 24.5 | 8.4            |
| 38.4VSD          | 38.4 | 18.00          | 38.4 | 52.0 | 71.0 | 24.0 | 8.4            |
| 38.4VBSD         | 38.4 | 19.05          | 38.4 | 52.0 | 71.0 | 25.0 | 8.4            |
| 38.4VBPDF1       | 38.4 | 19.05          | 38.4 | 52.0 | 73.0 | 24.0 | 8.3            |
| 38.4VBPDF2       | 38.4 | 19.05          | 38.4 | 52.0 | 73.0 | 24.0 | 8.4            |
| 38.4VBPDF3       | 38.4 | 15.88          | 38.4 | 52.0 | 70.1 | 24.5 | 8.5            |
| CA550SD          | 41.1 | 19.81          | 36.9 | 47.6 | 68.2 | 31.0 | 8.7            |
| CA550PDF4        | 41.4 | 19.81          | 36.9 | 47.6 | 89.0 | 31.0 | 8.7            |
| CA550PDF10       | 41.4 | 19.81          | 37.7 | 47.6 | 68.2 | 31.0 | 8.5            |



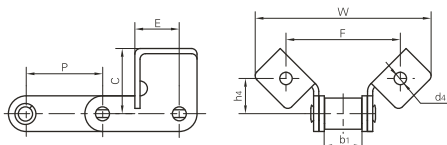
| Vision Chain No. | P    | b <sub>1</sub> | E     | C     | F     | W      | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|-------|-------|-------|--------|----------------|----------------|
|                  | mm   | mm             | mm    | mm    | mm    | mm     | mm             | mm             |
| CA550F14         | 41.4 | 19.80          | 20.24 | 31.75 | 79.40 | 101.60 | 15.90          | 8.33           |
| CA550F16         | 41.4 | 20.00          | 22.30 | 39.00 | 78.00 | 109.20 | 17.70          | 8.00           |
| CA550VF14        | 41.4 | 19.05          | 20.24 | 31.75 | 79.40 | 101.60 | 15.90          | 8.33           |



**C type steel agricultural chain with attachments**



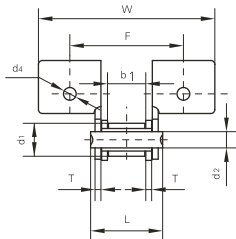
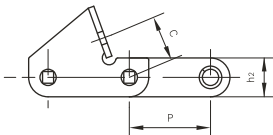
| Vision Chain No. | P    | b <sub>1</sub> | E    | F    | W    | C    | d <sub>4</sub> |
|------------------|------|----------------|------|------|------|------|----------------|
|                  | mm   | mm             | mm   | mm   | mm   | mm   | mm             |
| CA550SDF1        | 41.4 | 19.81          | 35.0 | 58.0 | 85.0 | 20.5 | 8.5            |
| CA550SDF2        | 41.4 | 19.81          | 32.5 | 62.0 | 84.0 | 20.0 | 8.6            |
| CA550SDF3        | 41.4 | 19.81          | 35.0 | 58.0 | 85.0 | 20.5 | 6.5            |
| CA550SDF6        | 41.4 | 19.81          | 33.0 | 58.0 | 85.0 | 20.5 | 6.5            |
| CA550SDF7        | 41.4 | 19.81          | 32.5 | 62.0 | 89.0 | 20.0 | 8.6            |
| CA550F5SD        | 41.1 | 20.24          | 33.0 | 57.8 | 83.5 | 20.0 | 6.7            |
| CA550F8SD        | 41.4 | 19.81          | 33.0 | 58.0 | 85.9 | 20.5 | 6.5            |
| CA550SDF5        | 41.4 | 19.81          | 34.0 | 63.0 | 89.0 | 20.0 | 8.0            |
| CA550SDF11       | 41.4 | 19.81          | 31.0 | 58.0 | 85.0 | 20.5 | 8.5            |
| CA550SDF12       | 41.4 | 19.81          | 31.0 | 58.0 | 85.0 | 20.5 | 6.5            |



| Vision Chain No. | P    | b <sub>1</sub> | E     | C     | F      | W      | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|-------|-------|--------|--------|----------------|----------------|
|                  | mm   | mm             | mm    | mm    | mm     | mm     | mm             | mm             |
| CA550F15         | 41.4 | 19.81          | 24.00 | 35.26 | 61.98  | 95.25  | 19.05          | 6.73           |
| CA550F17         | 41.4 | 19.81          | 23.68 | 40.89 | 114.30 | 143.70 | 20.57          | 9.91           |
| CA550VF13        | 41.4 | 19.05          | 25.40 | 59.60 | 79.35  | 135.45 | 28.60          | 8.74           |
| CA550F18         | 41.4 | 19.81          | 24.00 | 35.26 | 61.98  | 95.25  | 19.05          | 8.33           |



**C type steel agricultural chain with attachments**

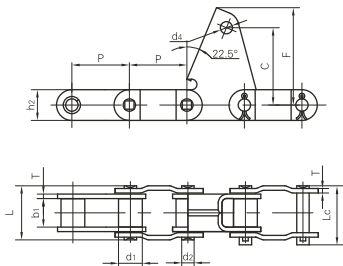


| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length | Plate depth | Plate thickness | Ultimate tensile strength | Weight per meter |
|------------------|-------|-----------------|----------------------------|--------------|------------|-------------|-----------------|---------------------------|------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | h2 max      | T               | Q min                     | q                |
|                  | mm    | mm              | mm                         | mm           | mm         | mm          | mm              | kN/LB                     | kg/m             |
| CA550VF1         | 41.4  | 16.80           | 19.50                      | 8.28         | 36.7       | 19.80       | 3.0             | 44/9898                   | 2.50             |
| CA550F10         | 41.4  | 16.70           | 19.81                      | 7.14         | 36.2       | 19.05       | 3.0             | 53/11922                  | 2.38             |
| CA550HF4         | 41.4  | 16.74           | 20.00                      | 7.14         | 36.0       | 19.10       | 3.0             | 57.78/12998               | 2.73             |

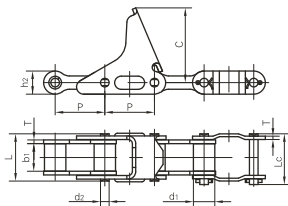
| Vision Chain No. | P    | C    | F  | W    | d4  |
|------------------|------|------|----|------|-----|
|                  | mm   | mm   | mm | mm   | mm  |
| CA550VF1         | 41.4 | 23.4 | 58 | 90.0 | 6.5 |
| CA550F10         | 41.4 | 23.4 | 58 | 90.0 | 6.5 |
| CA550HF4         | 41.4 | 23.4 | 58 | 90.0 | 6.5 |



**C type steel agricultural chain with attachments**



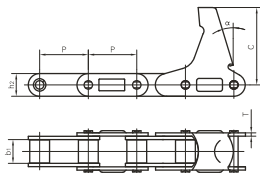
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates |        | Pin diameter |        | Plate dimension |       |      |    |     | Ultimate tensile strength | Weight per meter |
|------------------|-------|-----------------|----------------------------|--------|--------------|--------|-----------------|-------|------|----|-----|---------------------------|------------------|
|                  | P     | d1 max          | b1 min                     | d2 max | L max        | Lc max | h2 max          | T max | C    | F  | d4  | Q min                     | q                |
|                  | mm    | mm              | mm                         | mm     | mm           | mm     | mm              | mm    | mm   | mm | mm  | kN/LB                     | kg/m             |
| 38.4VBF2         | 38.4  | 15.88           | 19.05                      | 8.28   | 36.1         | 39.1   | 20.5            | 3.0   | 51.6 | 65 | 8.1 | 50/11247                  | 2.33             |



| Vision Chain No. | Pitch | Roller diameter | Width between inner plates |        | Pin diameter |        | Attachment dimension |       |       | Ultimate tensile strength | Weight per meter |
|------------------|-------|-----------------|----------------------------|--------|--------------|--------|----------------------|-------|-------|---------------------------|------------------|
|                  | P     | d1 max          | b1 min                     | d2 max | L max        | Lc max | h2 max               | T max | C max | Q min                     | q                |
|                  | mm    | mm              | mm                         | mm     | mm           | mm     | mm                   | mm    | mm    | kN/LB                     | kg/m             |
| CA555F1          | 41.4  | 17.85           | 23.0                       | 8.2    | 39.5         | 42.4   | 20.0                 | 3.0   | 84.0  | 39.1/8795                 | 2.99             |
| CA555F2          | 41.4  | 17.85           | 23.0                       | 8.2    | 39.5         | 42.4   | 20.0                 | 3.0   | 62.5  | 39.1/8795                 | 2.82             |

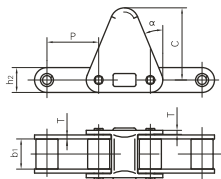
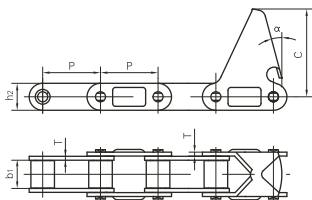


**C type steel agricultural chain with attachments**



| Vision Chain No. | P    | b <sub>1</sub> | h <sub>2</sub> | T   | C    | α   |
|------------------|------|----------------|----------------|-----|------|-----|
|                  | mm   | mm             | mm             | mm  | mm   |     |
| CA550-LV41N      | 41.4 | 19.81          | 19.3           | 2.8 | 68.5 | 15° |

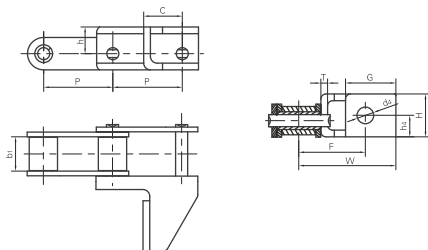
| Vision Chain No. | P     | b <sub>1</sub> | h <sub>2</sub> | T    | C    | α     |
|------------------|-------|----------------|----------------|------|------|-------|
|                  | mm    | mm             | mm             | mm   | mm   |       |
| CA550-C6E        | 41.40 | 19.81          | 19.30          | 2.80 | 55.6 | 20°   |
| CA550-C11E       | 41.40 | 19.81          | 19.30          | 2.80 | 63.5 | 15°   |
| CA550-C11EJ      | 41.40 | 19.81          | 19.30          | 2.80 | 66.0 | 17°   |
| CA550-C13E       | 41.40 | 19.81          | 19.30          | 2.80 | 92.0 | 15°   |
| CA550F4-C6E      | 41.40 | 20.24          | 19.05          | 2.80 | 55.6 | 22.5° |
| CA620-C13E       | 42.01 | 24.51          | 20.20          | 3.25 | 92.0 | 15°   |
| CA550-C6EF1      | 41.4  | 19.81          | 19.3           | 2.8  | 50.0 | 15°   |



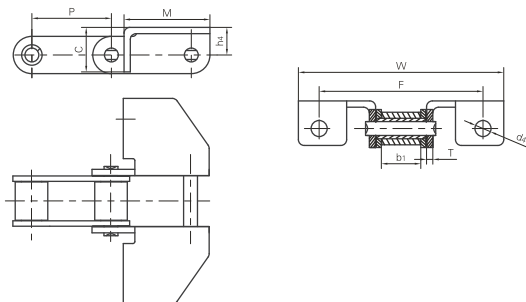
| Vision Chain No. | P     | b <sub>1</sub> | h <sub>2</sub> | T    | C    | α     |
|------------------|-------|----------------|----------------|------|------|-------|
|                  | mm    | mm             | mm             | mm   | mm   |       |
| CA620-C30E       | 42.01 | 24.51          | 20.2           | 3.25 | 58.7 | 22.5° |



**C type steel agricultural chain with attachments**



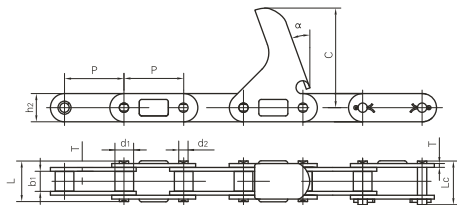
| Vision Chain No. | P    | b <sub>1</sub> | C    | h    | H    | G    | h <sub>4</sub> | F    | W    | T   | d <sub>4</sub> |
|------------------|------|----------------|------|------|------|------|----------------|------|------|-----|----------------|
| CA550-G50        | 41.4 | 19.81          | 23.0 | 17.5 | 27.2 | 30.0 | 12.9           | 39.7 | 57.9 | 4.0 | 9.92           |
| CA550-G50S       | 41.4 | 19.81          | 23.0 | 15.9 | 25.6 | 30.0 | 12.9           | 39.7 | 57.9 | 4.0 | 9.92           |



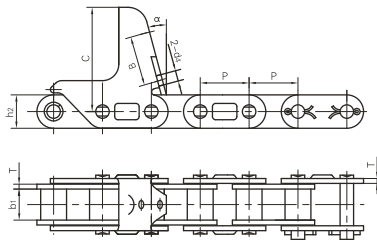
| Vision Chain No. | P    | b <sub>1</sub> | M    | C    | F    | W     | T    | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|------|------|------|-------|------|----------------|----------------|
| CA550-F7A        | 41.4 | 19.81          | 44.5 | 23.3 | 84.9 | 106.4 | 3.25 | 14.3           | 8.33           |



**C type steel agricultural chain with attachments**



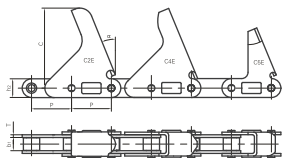
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        | Plate dimension |      |      |          | Ultimate tensile strength | Weight per meter |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|-----------------|------|------|----------|---------------------------|------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | Lc max | h2 max          | T    | C    | $\alpha$ | Q min                     | q                |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | mm              | mm   | mm   |          | kN/LB                     | kg/m             |
| CA2060-C6E       | 38.1  | 11.91           | 12.57                      | 5.94         | 25.9       | 28.3   | 18.0            | 2.42 | 63.5 | 20.0°    | 31.1/6996                 | 1.40             |
| CA2060H-C6E      | 38.1  | 11.91           | 12.57                      | 5.94         | 31.0       | 31.6   | 18.0            | 3.25 | 63.5 | 22.5°    | 31.1/6996                 | 1.78             |



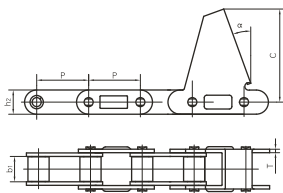
| Vision Chain No. | P    | b1    | h2   | B    | d1  | T   | C    | $\alpha$ |
|------------------|------|-------|------|------|-----|-----|------|----------|
| mm               | mm   | mm    | mm   | mm   | mm  | mm  | mm   |          |
| CA627-M40A       | 30.0 | 19.05 | 20.5 | 36.1 | 6.5 | 3.0 | 63.0 | 15°      |



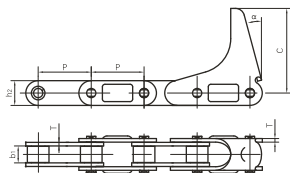
**C type steel agricultural chain with attachments**



| Vision Chain No. | P    | b <sub>1</sub> | h <sub>2</sub> | T    | C    | α     |
|------------------|------|----------------|----------------|------|------|-------|
|                  | mm   | mm             | mm             | mm   | mm   |       |
| CA2060H-C2E      | 38.1 | 12.57          | 18.0           | 3.25 | 76.2 | 22.5° |
| CA2060H-C4E      | 38.1 | 12.57          | 18.0           | 3.25 | 75.8 | 22.5° |
| CA2060H-C5E      | 38.1 | 12.57          | 18.0           | 3.25 | 57.2 | 22.5° |



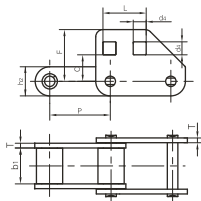
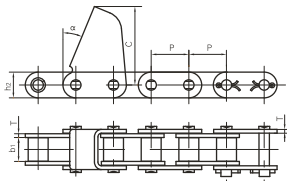
| Vision Chain No. | P    | b <sub>1</sub> | h <sub>2</sub> | T   | C    | α   |
|------------------|------|----------------|----------------|-----|------|-----|
|                  | mm   | mm             | mm             | mm  | mm   |     |
| CA550-CPE        | 41.4 | 19.81          | 19.3           | 2.8 | 74.5 | 20° |



| Vision Chain No. | P    | b <sub>1</sub> | h <sub>2</sub> | T    | C    | α   |
|------------------|------|----------------|----------------|------|------|-----|
|                  | mm   | mm             | mm             | mm   | mm   |     |
| CA555-C6E        | 41.4 | 12.7           | 19.3           | 3.10 | 63.5 | 15° |
| CA555-C6EJ       | 41.4 | 12.7           | 19.3           | 3.25 | 66.0 | 15° |

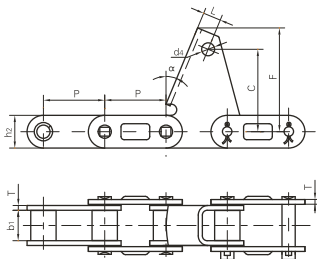


**C type steel agricultural chain with attachments**



| Vision Chain No. | P    | b <sub>1</sub> | h <sub>2</sub> | T   | C    | α     |
|------------------|------|----------------|----------------|-----|------|-------|
|                  | mm   | mm             | mm             | mm  | mm   |       |
| CA627-CPEF1      | 30.0 | 19.05          | 20.5           | 3.0 | 62.5 | 22.5° |
| CA627-CPEF2      | 30.0 | 19.6           | 20.5           | 3.0 | 62.5 | 22.5° |

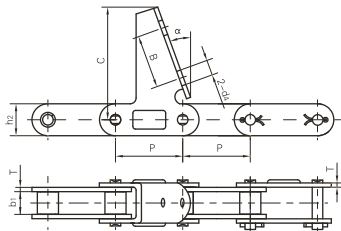
| Vision Chain No. | P     | b <sub>1</sub> | L  | T    | C    | F    | d <sub>4</sub> |
|------------------|-------|----------------|----|------|------|------|----------------|
|                  | mm    | mm             | mm | mm   | mm   | mm   | mm             |
| CA620F2          | 42.01 | 24.51          | 30 | 3.25 | 18.4 | 35.9 | 9              |



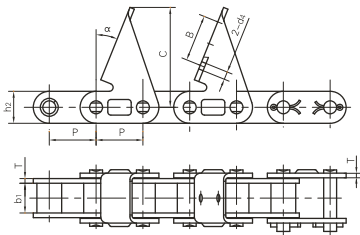
| Vision Chain No. | P    | b <sub>1</sub> | h <sub>2</sub> | L    | d <sub>4</sub> | T   | C    | F    | α   |
|------------------|------|----------------|----------------|------|----------------|-----|------|------|-----|
|                  | mm   | mm             | mm             | mm   | mm             | mm  | mm   | mm   |     |
| 38.4VBF4         | 38.4 | 19.05          | 20.5           | 15.0 | 8.1            | 3.0 | 48.0 | 64.0 | 22° |



**C type steel agricultural chain with attachments**



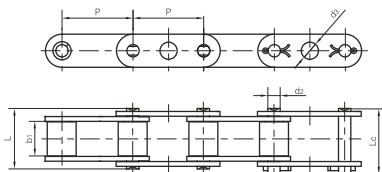
| Vision Chain No. | P    | b <sub>1</sub> | h <sub>2</sub> | d <sub>4</sub> | T    | B  | C    | α     |
|------------------|------|----------------|----------------|----------------|------|----|------|-------|
|                  | mm   | mm             | mm             | mm             | mm   | mm | mm   |       |
| CA2060H-7AUe     | 38.1 | 12.57          | 18.0           | 8.5            | 3.25 | 30 | 57.2 | 22.5° |



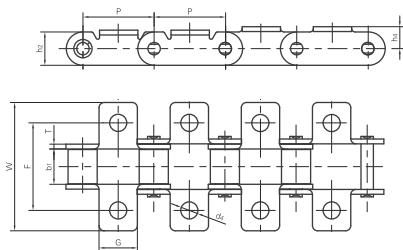
| Vision Chain No. | P    | b <sub>1</sub> | h <sub>2</sub> | B    | d <sub>4</sub> | T   | C    | α   |
|------------------|------|----------------|----------------|------|----------------|-----|------|-----|
|                  | mm   | mm             | mm             | mm   | mm             | mm  | mm   |     |
| CA627-CPEF3      | 30.0 | 19.05          | 20.5           | 30.0 | 5.0            | 3.0 | 64.0 | 22° |



**C type steel agricultural chain with attachments**



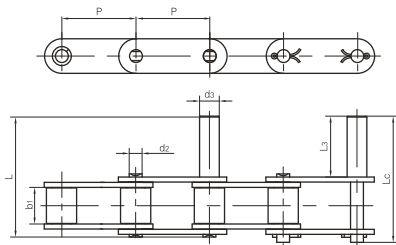
| Vision Chain No. | P    | b <sub>1</sub> | d <sub>2</sub> | d <sub>3</sub> | L  | L <sub>c</sub> |
|------------------|------|----------------|----------------|----------------|----|----------------|
|                  | mm   | mm             | mm             | mm             | mm | mm             |
| CA550GKF1        | 41.4 | 19.81          | 7.19           | 10             | 35 | 38             |



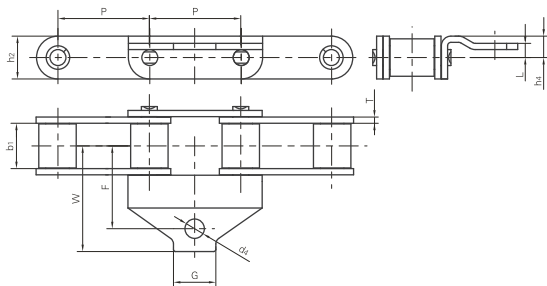
| Vision Chain No. | P     | b <sub>1</sub> | G    | F    | W    | h <sub>2</sub> | h <sub>4</sub> | T    | d <sub>4</sub> |
|------------------|-------|----------------|------|------|------|----------------|----------------|------|----------------|
|                  | mm    | mm             | mm   | mm   | mm   | mm             | mm             | mm   | mm             |
| CA550K11         | 41.40 | 19.81          | 22.2 | 50.8 | 75.4 | 19.3           | 10.7           | 2.80 | 9.92           |
| CA550K17         | 41.40 | 19.81          | 22.2 | 54.0 | 76.2 | 19.3           | 12.7           | 2.80 | 6.75           |
| CA550K20         | 41.40 | 19.81          | 22.2 | 50.8 | 76.2 | 19.3           | 12.7           | 2.80 | 6.75           |
| CA550K22         | 41.40 | 19.81          | 22.2 | 54.0 | 76.2 | 19.3           | 12.7           | 2.80 | 9.53           |
| CA620K1F2        | 42.01 | 24.51          | 22.2 | 62.7 | 80.2 | 20.2           | 11.5           | 3.25 | 6.75           |
| CA620KIS         | 42.01 | 24.51          | 22.2 | 62.7 | 80.2 | 20.2           | 11.5           | 3.25 | 8.33           |



**C type steel agricultural chain with attachments**



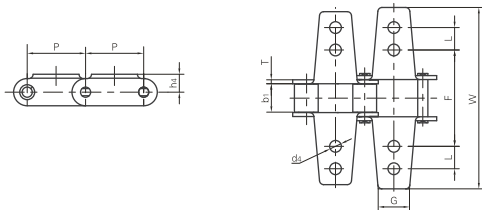
| Vision Chain No. | P    | b1    | d2   | d3   | L3    | L    | Lc   |
|------------------|------|-------|------|------|-------|------|------|
| CA550-D1         | 41.4 | 19.81 | 7.19 | 12.7 | 50.80 | 84.5 | 87.5 |
| CA550-D2         | 41.4 | 19.81 | 7.19 | 7.19 | 31.75 | 65.4 | 68.4 |
| CA550-D4         | 41.4 | 19.81 | 7.19 | 11.0 | 34.00 | 67.7 | 70.7 |



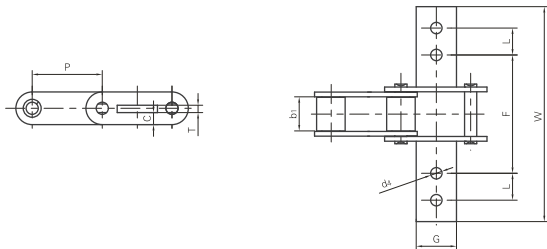
| Vision Chain No. | P    | b1    | G    | F    | W    | h2   | L   | h4   | T   | d4   |
|------------------|------|-------|------|------|------|------|-----|------|-----|------|
| CA550AH          | 41.4 | 19.81 | 19.1 | 37.3 | 47.6 | 19.3 | 6.4 | 9.65 | 2.8 | 8.73 |



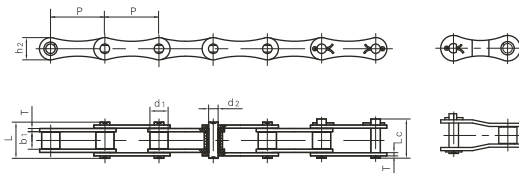
**C type steel agricultural chain with attachments**



| Vision Chain No. | P     | b <sub>1</sub> | L    | G    | F    | W     | h <sub>4</sub> | T    | d <sub>4</sub> |
|------------------|-------|----------------|------|------|------|-------|----------------|------|----------------|
|                  | mm    | mm             | mm   | mm   | mm   | mm    | mm             | mm   | mm             |
| CA550K6          | 41.40 | 19.81          | 15.9 | 22.2 | 68.3 | 128.6 | 12.7           | 2.80 | 8.33           |



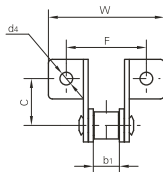
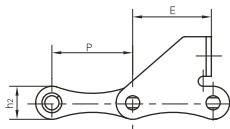
| Vision Chain No. | P     | b <sub>1</sub> | G    | L    | F    | W     | T   | C   | d <sub>4</sub> |
|------------------|-------|----------------|------|------|------|-------|-----|-----|----------------|
|                  | mm    | mm             | mm   | mm   | mm   | mm    | mm  | mm  | mm             |
| CA550K8          | 41.40 | 19.81          | 23.8 | 15.9 | 69.9 | 127.0 | 4.3 | 7.1 | 6.75           |
| CA550K9          | 41.40 | 19.81          | 23.8 | 15.9 | 69.9 | 127.0 | 4.3 | 7.9 | 6.75           |

**S type steel agricultural chains**

| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        | Inner plate depth | Plate thickness | Ultimate tensile strength | Average tensile strength | Weight per meter |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|-------------------|-----------------|---------------------------|--------------------------|------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | Lc max | h2 max            | T max           | Q min                     | Qo                       | q                |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | mm                | mm              | kN/LB                     | kN                       | kg/m             |
| S32              | 29.21 | 11.43           | 15.88                      | 4.45         | 26.7       | 28.8   | 13.2              | 1.8             | 8.0/1818                  | 21.6                     | 0.86             |
| S32V             | 29.21 | 11.43           | 15.88                      | 5.08         | 27.3       | 29.7   | 13.5              | 2.1             | 25.0/5680                 | 27.0                     | 0.96             |
| S42              | 34.93 | 14.27           | 19.05                      | 7.00         | 34.3       | 37.0   | 19.8              | 2.8             | 27.0/6136                 | 50.8                     | 1.60             |
| S45              | 41.40 | 15.24           | 22.23                      | 5.72         | 37.7       | 40.4   | 17.3              | 2.8             | 18.0/4091                 | 36.1                     | 1.66             |
| S51              | 38.10 | 15.24           | 16.00                      | 5.72         | 30.9       | 33.8   | 17.3              | 2.8             | 28.0/6364                 | 30.8                     | 1.48             |
| S52              | 38.10 | 15.24           | 22.23                      | 5.72         | 37.7       | 40.4   | 17.3              | 2.8             | 18.0/4091                 | 36.1                     | 1.68             |
| S5V              | 41.40 | 17.90           | 22.23                      | 8.22         | 39.3       | 42.4   | 20.0              | 3.0             | 42.0/9546                 | 45.0                     | 2.22             |
| S5VF1            | 41.40 | 17.90           | 22.23                      | 8.22         | 39.3       | 42.4   | 21.4              | 3.0             | 45.0/10227                | 73.1                     | 2.32             |
| S55              | 41.40 | 17.78           | 22.23                      | 5.72         | 37.7       | 40.4   | 17.3              | 2.8             | 18.0/4091                 | 36.1                     | 1.80             |
| S55R             | 41.40 | 17.78           | 22.23                      | 8.90         | 41.0       | 44.0   | 22.4              | 3.5             | 45.0/10227                | 73.1                     | 2.49             |
| S55RH            | 41.40 | 17.78           | 22.23                      | 8.90         | 43.2       | 46.4   | 22.4              | 4.0             | 65.0/14772                | 84.5                     | 2.74             |
| S62              | 41.91 | 19.05           | 26.20                      | 5.72         | 40.3       | 43.0   | 17.3              | 2.5             | 26.7/6067                 | 36.1                     | 1.87             |
| S77              | 58.34 | 18.26           | 22.23                      | 8.90         | 43.2       | 46.4   | 26.2              | 4.0             | 45.0/10227                | 73.1                     | 2.66             |
| S88              | 66.27 | 22.86           | 28.58                      | 8.90         | 49.8       | 53.0   | 26.2              | 4.0             | 45.0/10227                | 73.1                     | 3.25             |



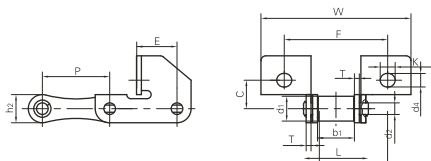
**S type steel agricultural chain with attachments**



| Vision Chain No. | P     | b <sub>1</sub> | C    | E    | F    | W    | d <sub>4</sub> | h <sub>2</sub> |
|------------------|-------|----------------|------|------|------|------|----------------|----------------|
|                  | mm    | mm             | mm   | mm   | mm   | mm   | mm             | mm             |
| S32SD            | 29.21 | 15.88          | 20.0 | 19.2 | 58.0 | 78.0 | 6.4            | 13.2           |
| S45W-F1          | 41.40 | 22.23          | 20.0 | 37.0 | 58.0 | 87.0 | 6.6            | 17.3           |
| S45W-F4          | 41.40 | 22.23          | 20.5 | 33.2 | 58.0 | 85.6 | 6.6            | 17.3           |
| S45F1            | 41.40 | 22.23          | 21.0 | 25.0 | 62.4 | 83.4 | 8.5            | 17.3           |
| S45SDF2          | 41.40 | 22.23          | 21.0 | 28.5 | 62.4 | 83.4 | 8.5            | 17.3           |
| S52SD            | 38.10 | 22.23          | 20.0 | 19.2 | 62.0 | 88.5 | 6.4            | 17.3           |
| S52F4            | 38.10 | 15.80          | 20.6 | 37.0 | 53.8 | 69.5 | 6.4            | 16.7           |
| S52F8            | 38.10 | 22.23          | 20.6 | 37.0 | 60.7 | 76.4 | 6.4            | 17.3           |
| S55F2            | 41.40 | 22.23          | 20.0 | 37.0 | 58.0 | 87.0 | 6.4            | 17.3           |
| S55F3            | 41.40 | 22.23          | 20.5 | 33.2 | 58.0 | 85.6 | 6.6            | 17.3           |
| S55F4            | 41.40 | 22.23          | 20.0 | 37.0 | 58.0 | 87.0 | 6.6            | 17.3           |
| S55F6            | 41.40 | 22.23          | 20.0 | 30.0 | 58.0 | 87.0 | 6.4            | 17.3           |
| S55F7            | 41.40 | 22.23          | 20.5 | 33.2 | 62.0 | 85.6 | 6.6            | 17.3           |

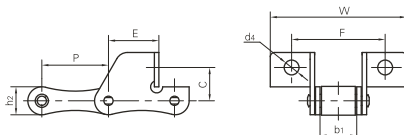


**S type steel agricultural chain with attachments**



| Vision Chain No. | Pitch | Roller diameter    | Width between inner plates | Pin diameter       | Pin length | Plate dimension    |     | Ultimate tensile strength | Weight per meter |
|------------------|-------|--------------------|----------------------------|--------------------|------------|--------------------|-----|---------------------------|------------------|
|                  | P     | d <sub>1</sub> max | b <sub>1</sub> min         | d <sub>2</sub> max | L max      | h <sub>2</sub> max | T   | Q min                     | q                |
|                  | mm    | mm                 | mm                         | mm                 | mm         | mm                 | mm  | kN/LB                     | kg/m             |
| S45HF1           | 41.4  | 15.24              | 22.23                      | 7.14               | 39.5       | 17.3               | 3.0 | 36.75/8267                | 2.0              |
| S55HSD           | 41.4  | 17.78              | 22.23                      | 8.28               | 39.5       | 20.4               | 3.0 | 45.0/10122                | 2.9              |

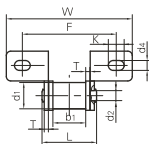
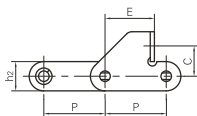
| Vision Chain No. | P    | C     | E    | F    | W    | d <sub>1</sub> | K    |
|------------------|------|-------|------|------|------|----------------|------|
|                  | mm   | mm    | mm   | mm   | mm   | mm             | mm   |
| S45HF1           | 41.4 | 17.50 | 24.9 | 63.4 | 92.0 | 8.3            | 9.2  |
| S55HSD           | 41.4 | 20.60 | 32.5 | 64.0 | 91.0 | 7.5            | 10.7 |



| Vision Chain No. | P    | b <sub>1</sub> | C     | E    | F    | W    | d <sub>1</sub> | h <sub>2</sub> |
|------------------|------|----------------|-------|------|------|------|----------------|----------------|
|                  | mm   | mm             | mm    | mm   | mm   | mm   | mm             | mm             |
| S45SD            | 41.4 | 22.23          | 17.00 | 28.6 | 58.0 | 81.2 | 8.5            | 17.3           |
| S52SDF1          | 38.1 | 15.80          | 19.56 | 20.0 | 56.0 | 82.0 | 6.4            | 17.3           |

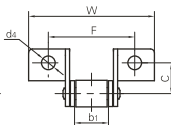
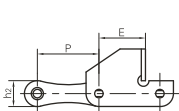


**S type steel agricultural chain with attachments**



| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length | Plate dimension |     | Ultimate tensile strength | Weight per meter |
|------------------|-------|-----------------|----------------------------|--------------|------------|-----------------|-----|---------------------------|------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | h2 max          | T   | O min                     | q                |
|                  | mm    | mm              | mm                         | mm           | mm         | mm              | mm  | kN                        | kg/m             |
| S55F9SD          | 41.4  | 17.78           | 22.2                       | 7.14         | 37.0       | 19.8            | 2.8 | 35.0/7873                 | 2.7              |

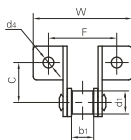
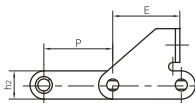
| Vision Chain No. | P    | C    | E    | F    | W    | d4  | K    |
|------------------|------|------|------|------|------|-----|------|
| mm               | mm   | mm   | mm   | mm   | mm   | mm  | mm   |
| S55F9SD          | 41.4 | 20.5 | 33.4 | 62.0 | 85.4 | 6.7 | 10.7 |



| Vision Chain No. | P    | b1    | C    | E    | F    | W    | d4  | h2   |
|------------------|------|-------|------|------|------|------|-----|------|
| mm               | mm   | mm    | mm   | mm   | mm   | mm   | mm  | mm   |
| S55F1            | 41.4 | 22.23 | 19.0 | 31.9 | 62.0 | 89.2 | 8.3 | 17.3 |
| S55RSD           | 41.4 | 22.23 | 19.0 | 31.9 | 62.0 | 89.2 | 8.3 | 22.4 |

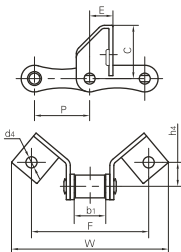
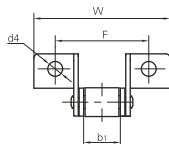
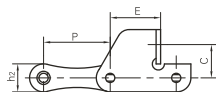


**S type steel agricultural chain with attachments**



| Vision Chain No. | P    | d1    | b1   | C    | E    | F    | W    | d4  | h2   |
|------------------|------|-------|------|------|------|------|------|-----|------|
|                  | mm   | mm    | mm   | mm   | mm   | mm   | mm   | mm  | mm   |
| S52F11SD         | 38.1 | 16.00 | 17.5 | 21.0 | 23.0 | 55.0 | 75.0 | 8.3 | 20.0 |
| S52F3            | 38.4 | 15.88 | 18.5 | 24.0 | 37.4 | 52.0 | 73.0 | 8.7 | 17.5 |
| S55F8SD          | 41.4 | 17.78 | 22.2 | 20.5 | 33.4 | 58.0 | 85.4 | 6.7 | 19.8 |

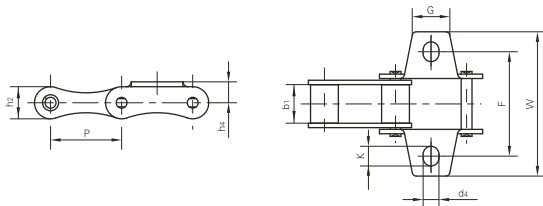
| Vision Chain No. | P    | b1    | C    | E    | F    | W    | d4  | h2   |
|------------------|------|-------|------|------|------|------|-----|------|
|                  | mm   | mm    | mm   | mm   | mm   | mm   | mm  | mm   |
| S45V             | 41.4 | 22.23 | 21.0 | 28.5 | 62.4 | 83.4 | 8.8 | 17.3 |
| S45SDF1          | 41.4 | 22.23 | 17.5 | 31.9 | 62.0 | 91.0 | 8.5 | 17.3 |
| S55V             | 41.4 | 22.23 | 21.0 | 28.5 | 57.5 | 83.4 | 6.5 | 17.3 |
| S55SDF1          | 41.4 | 22.23 | 20.0 | 31.9 | 58.0 | 89.2 | 6.5 | 17.3 |



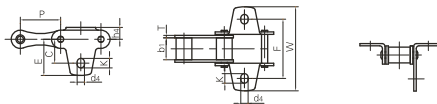
| Vision Chain No. | P    | b1    | C    | E    | F  | W   | h4    | d4  |
|------------------|------|-------|------|------|----|-----|-------|-----|
|                  | mm   | mm    | mm   | mm   | mm | mm  | mm    | mm  |
| 55VSE            | 41.4 | 22.23 | 41.0 | 17.5 | 88 | 118 | 18.44 | 8.4 |
| 55VSEL           | 41.4 | 22.23 | 41.0 | 31.3 | 88 | 118 | 18.44 | 8.4 |



**S type steel agricultural chain with attachments**



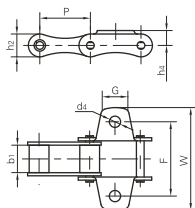
| Vision Chain No. | P     | b1    | G    | F    | W    | h4   | d4  | K    | h2   |
|------------------|-------|-------|------|------|------|------|-----|------|------|
|                  | mm    | mm    | mm   | mm   | mm   | mm   | mm  | mm   | mm   |
| S32K1            | 29.21 | 15.88 | 15.0 | 42.9 | 61.0 | 8.6  | 5.3 | 6.9  | 13.2 |
| S32K1F1          | 29.21 | 15.88 | 15.0 | 42.9 | 61.0 | 8.6  | 6.5 | 8.1  | 13.2 |
| S42K1            | 34.93 | 19.05 | 17.5 | 54.0 | 74.9 | 14.0 | 8.3 | 11.5 | 19.8 |
| S45K1            | 41.40 | 22.23 | 22.0 | 54.0 | 75.0 | 11.4 | 8.5 | 11.7 | 17.3 |
| S51K1            | 38.10 | 16.00 | 19.0 | 49.8 | 71.5 | 11.4 | 8.3 | 9.9  | 17.3 |
| S52K1            | 38.10 | 22.23 | 19.0 | 58.8 | 78.0 | 11.4 | 8.3 | 9.9  | 17.3 |
| S52K1F1          | 38.10 | 22.23 | 19.0 | 58.8 | 78.0 | 11.4 | 6.6 | 8.2  | 17.3 |
| S55K1            | 41.40 | 22.23 | 22.0 | 54.0 | 75.0 | 11.4 | 8.5 | 11.7 | 17.3 |
| S55K1F1          | 41.40 | 22.23 | 22.0 | 54.0 | 75.0 | 11.4 | 6.5 | 9.5  | 17.3 |
| S55HK1           | 41.40 | 22.23 | 34.0 | 52.7 | 82.0 | 13.4 | 8.4 | 11.4 | 20.4 |
| S62K1            | 41.91 | 26.20 | 22.0 | 66.8 | 95.4 | 11.4 | 8.3 | 14.7 | 17.3 |
| S62A2K1          | 41.91 | 26.20 | 22.0 | 66.7 | 95.5 | 12.6 | 8.3 | 14.7 | 17.3 |



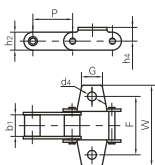
| Vision Chain No. | P    | b1    | T   | C    | E    | F    | W  | d4  | K   | h4  |
|------------------|------|-------|-----|------|------|------|----|-----|-----|-----|
|                  | mm   | mm    | mm  | mm   | mm   | mm   | mm | mm  | mm  | mm  |
| S2F1             | 41.4 | 29.21 | 1.8 | 17.3 | 26.2 | 42.9 | 60 | 5.3 | 6.9 | 8.6 |



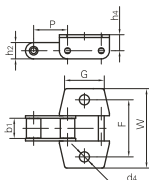
**S type steel agricultural chain with attachments**



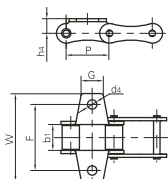
| Vision Chain No. | P     | b <sub>1</sub> | G    | F    | W     | h <sub>4</sub> | d <sub>4</sub> | h <sub>2</sub> |
|------------------|-------|----------------|------|------|-------|----------------|----------------|----------------|
|                  | mm    | mm             | mm   | mm   | mm    | mm             | mm             | mm             |
| S32K1F2          | 29.21 | 15.88          | 15.0 | 42.9 | 61.0  | 8.6            | 5.3            | 13.2           |
| S52K1F2          | 38.10 | 22.23          | 22.0 | 58.7 | 76.5  | 11.4           | 8.5            | 17.3           |
| S45K1F1          | 41.40 | 22.23          | 22.0 | 51.0 | 75.0  | 11.4           | 7.2            | 17.3           |
| S5VK1F1          | 41.40 | 22.23          | 22.0 | 56.0 | 75.0  | 16.0           | 10.0           | 20.0           |
| S55F5            | 41.40 | 22.23          | 22.0 | 56.0 | 75.0  | 11.4           | 10.0           | 17.3           |
| S77K1F1          | 58.34 | 22.23          | 26.0 | 76.2 | 103.8 | 20.8           | 10.5           | 26.2           |



| Vision Chain No. | P    | b <sub>1</sub> | G    | F    | W    | h <sub>4</sub> | d <sub>4</sub> | h <sub>2</sub> |
|------------------|------|----------------|------|------|------|----------------|----------------|----------------|
|                  | mm   | mm             | mm   | mm   | mm   | mm             | mm             | mm             |
| S52F1            | 38.4 | 18.5           | 23.0 | 57.5 | 80.0 | 16.0           | 8.7            | 17.5           |



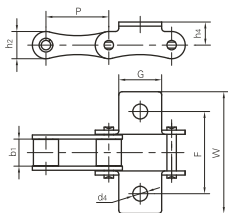
| Vision Chain No. | P    | b <sub>1</sub> | G    | F    | W    | h <sub>4</sub> | d <sub>4</sub> | h <sub>2</sub> |
|------------------|------|----------------|------|------|------|----------------|----------------|----------------|
|                  | mm   | mm             | mm   | mm   | mm   | mm             | mm             | mm             |
| S52F2            | 38.4 | 18.50          | 39.0 | 57.0 | 80.0 | 16.0           | 10.5           | 17.5           |
| S52F7            | 38.4 | 19.05          | 39.0 | 58.4 | 82.4 | 14.5           | 10.5           | 20.5           |
| S52F12           | 38.1 | 19.05          | 39.0 | 57.5 | 79.5 | 14.5           | 10.0           | 14.5           |



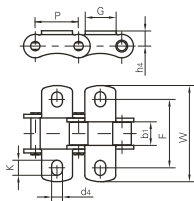
| Vision Chain No. | P    | b <sub>1</sub> | G    | F    | W    | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|------|------|------|----------------|----------------|
|                  | mm   | mm             | mm   | mm   | mm   | mm             | mm             |
| S52F6            | 38.1 | 22.23          | 19.0 | 51.2 | 71.7 | 16.5           | 8.3            |



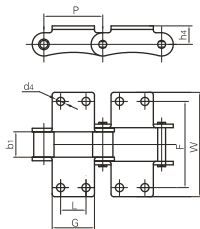
**S type steel agricultural chain with attachments**



| Vision Chain No. | P    | b <sub>1</sub> | G    | F    | W    | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|------|------|------|----------------|----------------|
|                  | mm   | mm             | mm   | mm   | mm   | mm             | mm             |
| S52LK1           | 38.1 | 16.4           | 26.0 | 50.0 | 74.0 | 14.0           | 9.0            |
| S5VK1            | 41.4 | 22.23          | 30.0 | 58.0 | 76.0 | 16.0           | 9.0            |



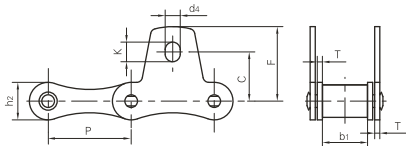
| Vision Chain No. | P    | b <sub>1</sub> | G    | F    | W    | h <sub>4</sub> | d <sub>4</sub> | K    |
|------------------|------|----------------|------|------|------|----------------|----------------|------|
|                  | mm   | mm             | mm   | mm   | mm   | mm             | mm             | mm   |
| S55RK1           | 41.4 | 22.23          | 25.0 | 63.6 | 90.4 | 15.5           | 8.6            | 12.0 |
| S55RHK1          | 41.4 | 22.23          | 25.0 | 63.6 | 90.4 | 15.5           | 8.6            | 12.0 |



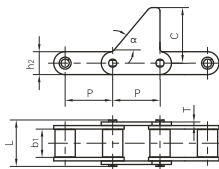
| Vision Chain No. | P    | b <sub>1</sub> | L    | G    | F    | W     | h <sub>4</sub> | d <sub>4</sub> |
|------------------|------|----------------|------|------|------|-------|----------------|----------------|
|                  | mm   | mm             | mm   | mm   | mm   | mm    | mm             | mm             |
| S88K2F1          | 41.3 | 28.58          | 28.6 | 47.6 | 97.0 | 117.4 | 20.8           | 9.2            |



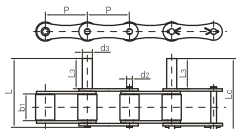
**S type steel agricultural chain with attachments**



| Vision Chain No. | P     | b <sub>1</sub> | h <sub>2</sub> | T   | C    | F    | d <sub>4</sub> | K    |
|------------------|-------|----------------|----------------|-----|------|------|----------------|------|
| S32SK1           | 29.21 | 15.88          | 13.2           | 1.8 | 17.3 | 26.2 | 5.3            | 6.9  |
| S42SK1           | 34.93 | 19.05          | 19.8           | 2.8 | 23.6 | 34.3 | 8.3            | 11.5 |
| S45SK1           | 41.40 | 22.23          | 17.3           | 2.8 | 19.8 | 30.2 | 8.3            | 11.5 |
| S52SK1           | 38.10 | 22.23          | 17.3           | 2.8 | 22.1 | 31.8 | 8.3            | 9.9  |
| S55SK1           | 41.40 | 22.23          | 17.3           | 2.8 | 19.8 | 30.2 | 8.3            | 11.5 |
| S62SK1           | 41.91 | 26.2           | 17.3           | 2.5 | 24.6 | 38.6 | 8.3            | 14.7 |
| S77SK1           | 58.34 | 22.23          | 26.2           | 4.0 | 36.3 | 50.0 | 8.3            | 11.5 |
| S88SK1           | 66.27 | 28.58          | 26.2           | 4.0 | 43.7 | 55.6 | 8.3            | 9.9  |



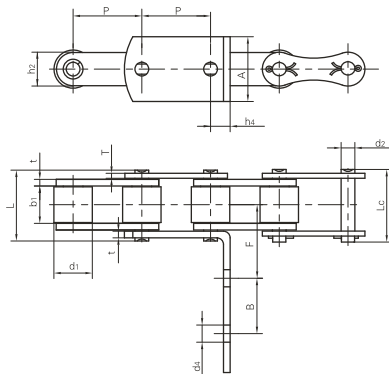
| Vision Chain No. | P     | b <sub>1</sub> | C    | α   | L    | T   | h <sub>2</sub> |
|------------------|-------|----------------|------|-----|------|-----|----------------|
| S62F1            | 41.91 | 25.4           | 60.0 | 50° | 41.9 | 3.0 | 20.0           |



| Vision Chain No. | P     | b <sub>1</sub> | d <sub>2</sub> | d <sub>3</sub> | L <sub>3</sub> | L    | L <sub>c</sub> |
|------------------|-------|----------------|----------------|----------------|----------------|------|----------------|
| S62-D4           | 41.91 | 26.2           | 5.72           | 10             | 35             | 73.8 | 76.5           |



**S type steel agricultural chain with attachments**



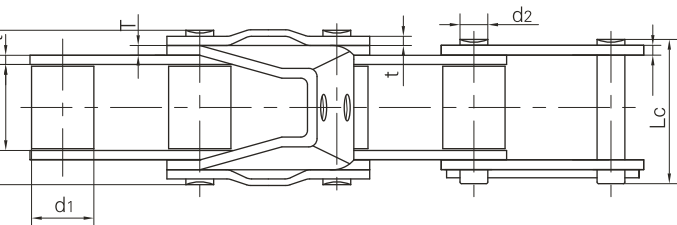
| Vision Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length |        | Plate dimension |         | Ultimate tensile strength | Weight per meter |
|------------------|-------|-----------------|----------------------------|--------------|------------|--------|-----------------|---------|---------------------------|------------------|
|                  | P     | d1 max          | b1 min                     | d2 max       | L max      | Lc max | h2 max          | t/T     | Q min                     | q                |
|                  | mm    | mm              | mm                         | mm           | mm         | mm     | mm              | mm      | kN/LB                     | kg/m             |
| S55HF2           | 41.4  | 23.00           | 22.23                      | 8.28         | 42.0       | 45.5   | 20.0            | 4.0/3.0 | 47.5/10685                | 4.27             |
| S55HF1           | 41.4  | 17.78           | 22.23                      | 8.28         | 39.5       | 42.8   | 20.4            | 3.0     | 45/10122                  | 2.90             |

| Vision Chain No. | P    | A    | B  | F    | h4   | d4  |
|------------------|------|------|----|------|------|-----|
|                  | mm   | mm   | mm | mm   | mm   | mm  |
| S55HF2           | 41.4 | 39.0 | 50 | 61.0 | 11.8 | 8.3 |
| S55HF1           | 41.4 | 30.0 | 30 | 32.0 | 13.5 | 6.5 |



**BOB s.r.o.**  
PRIEMYSELNÉ KOMPONENTY

**www.bobsro.sk**  
**+421 915 881 706**



| r | Width<br>between<br>inner plates | Pin<br>diameter | Pin<br>length |           | Plate<br>dimension |         |      | Ultir<br>ten<br>stre |
|---|----------------------------------|-----------------|---------------|-----------|--------------------|---------|------|----------------------|
|   | b1<br>min                        | d2<br>max       | L<br>max      | Lc<br>max | h2<br>max          | t/T     | C    | C<br>m               |
|   | mm                               | mm              | mm            | mm        | mm                 | mm      | mm   | kN                   |
|   | 25.8                             | 8.5             | 47.8          | 44.6      | 20.1               | 2.8/3.0 | 66.0 | 42.0/                |

